

# WROUGHT RITE

*Wrought Iron of Distinction*

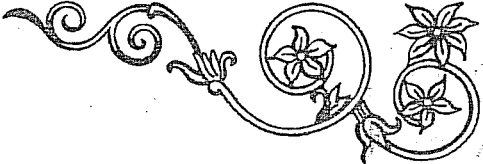
MADE BY  
*Master Craftsmen*



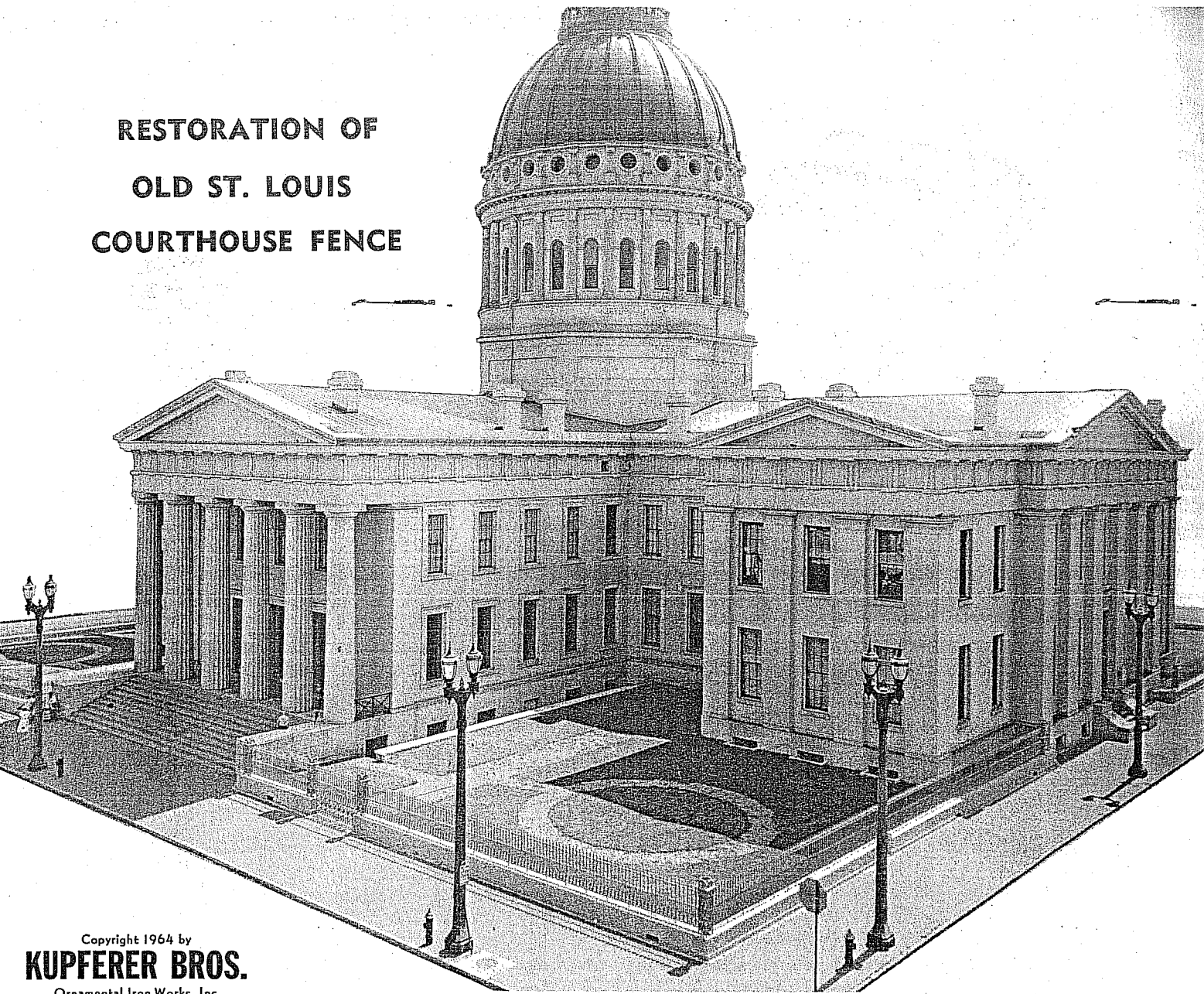
# EAST AND WROUGHT IRON

*by* **KUPFERER BROS.**  
**ORNAMENTAL IRON WORKS, INC.**

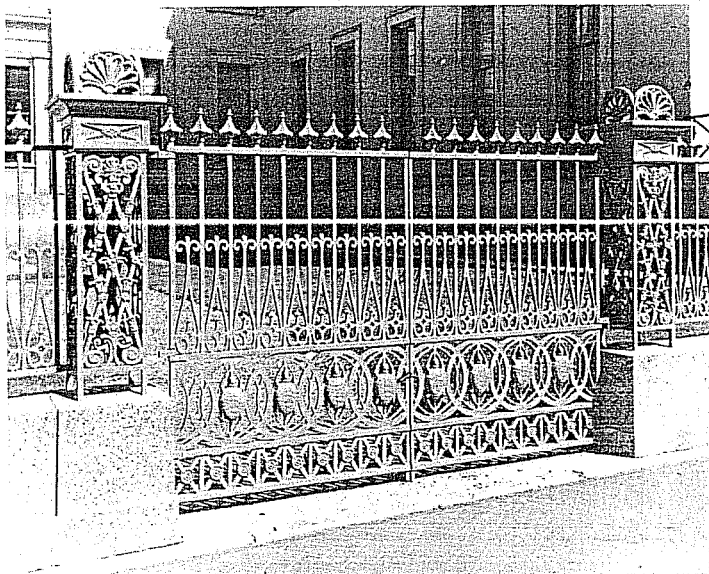
8701 Grant Road  
St. Louis, (Crestwood) Mo. 63123  
Telephone VICTOR 3-6030



RESTORATION OF  
OLD ST. LOUIS  
COURTHOUSE FENCE



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St. Louis, Missouri

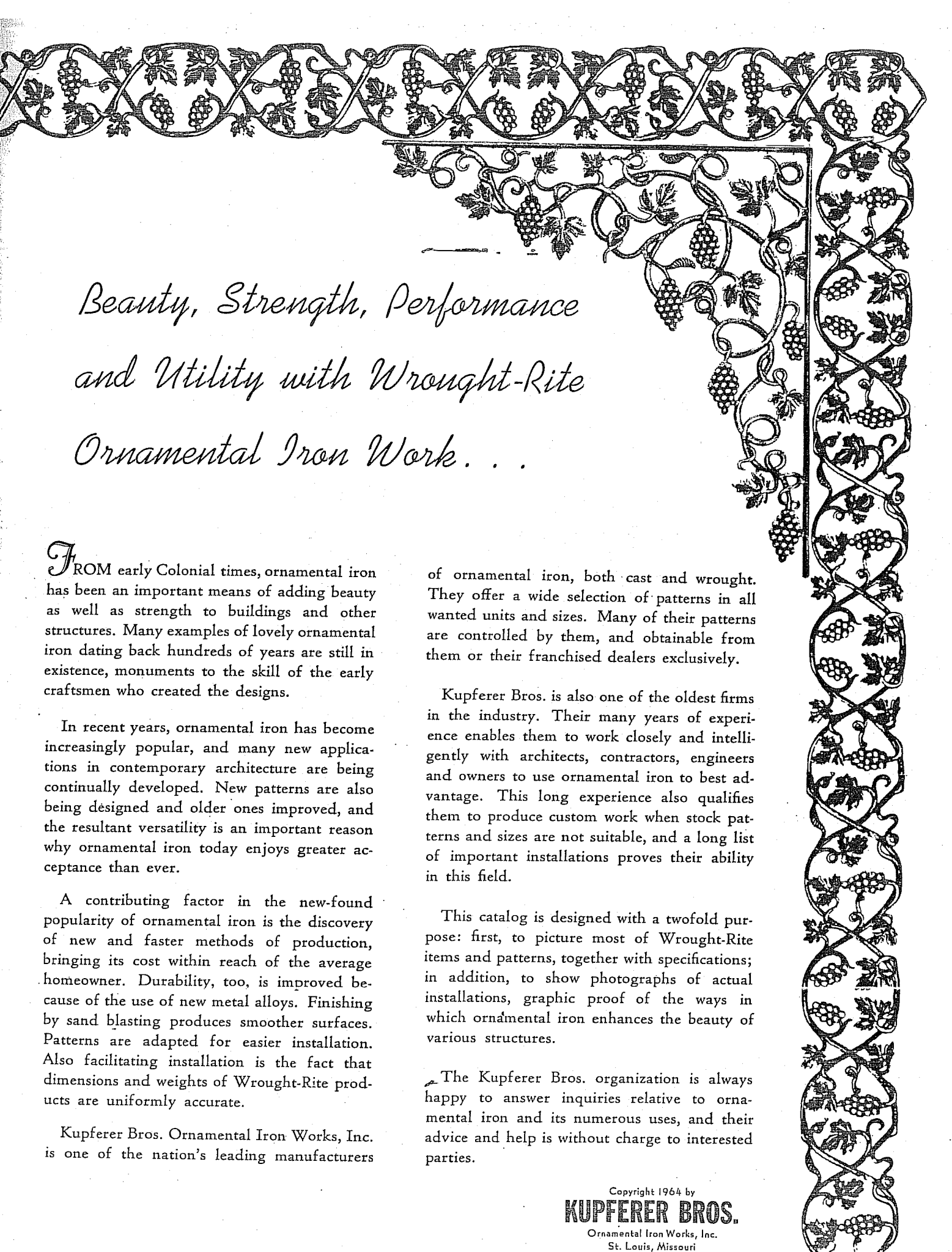


This outstanding masterpiece in Wrought-Rite ornamental iron by Kupferer Bros. is one of the most impressive installations in the United States in recent years.

The original fence was completed in 1862 as the finishing touch to what at that time was the most outstanding courthouse in the nation. However, the sandstone base into which the fence was set deteriorated, and the fence itself was removed late in the last century.

The restoration of the Old Courthouse was made a part of the Jefferson National Expansion Memorial project. To Kupferer Bros. was assigned the work of restoring the historic old fence.

Kupferer Bros. did considerable research before beginning the restoration. Particularly noteworthy is the "turtle design" in the lower panel of the gate. It is absolutely unique among wrought iron motifs, and is said to have been inspired by "Quigley's turtle," a pet which lived in the garden fountain.



*Beauty, Strength, Performance  
and Utility with Wrought-Rite  
Ornamental Iron Work. . . .*

**F**ROM early Colonial times, ornamental iron has been an important means of adding beauty as well as strength to buildings and other structures. Many examples of lovely ornamental iron dating back hundreds of years are still in existence, monuments to the skill of the early craftsmen who created the designs.

In recent years, ornamental iron has become increasingly popular, and many new applications in contemporary architecture are being continually developed. New patterns are also being designed and older ones improved, and the resultant versatility is an important reason why ornamental iron today enjoys greater acceptance than ever.

A contributing factor in the new-found popularity of ornamental iron is the discovery of new and faster methods of production, bringing its cost within reach of the average homeowner. Durability, too, is improved because of the use of new metal alloys. Finishing by sand blasting produces smoother surfaces. Patterns are adapted for easier installation. Also facilitating installation is the fact that dimensions and weights of Wrought-Rite products are uniformly accurate.

Kupferer Bros. Ornamental Iron Works, Inc. is one of the nation's leading manufacturers

of ornamental iron, both cast and wrought. They offer a wide selection of patterns in all wanted units and sizes. Many of their patterns are controlled by them, and obtainable from them or their franchised dealers exclusively.

Kupferer Bros. is also one of the oldest firms in the industry. Their many years of experience enables them to work closely and intelligently with architects, contractors, engineers and owners to use ornamental iron to best advantage. This long experience also qualifies them to produce custom work when stock patterns and sizes are not suitable, and a long list of important installations proves their ability in this field.

This catalog is designed with a twofold purpose: first, to picture most of Wrought-Rite items and patterns, together with specifications; in addition, to show photographs of actual installations, graphic proof of the ways in which ornamental iron enhances the beauty of various structures.

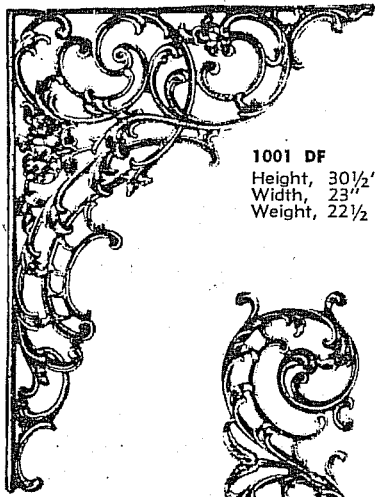
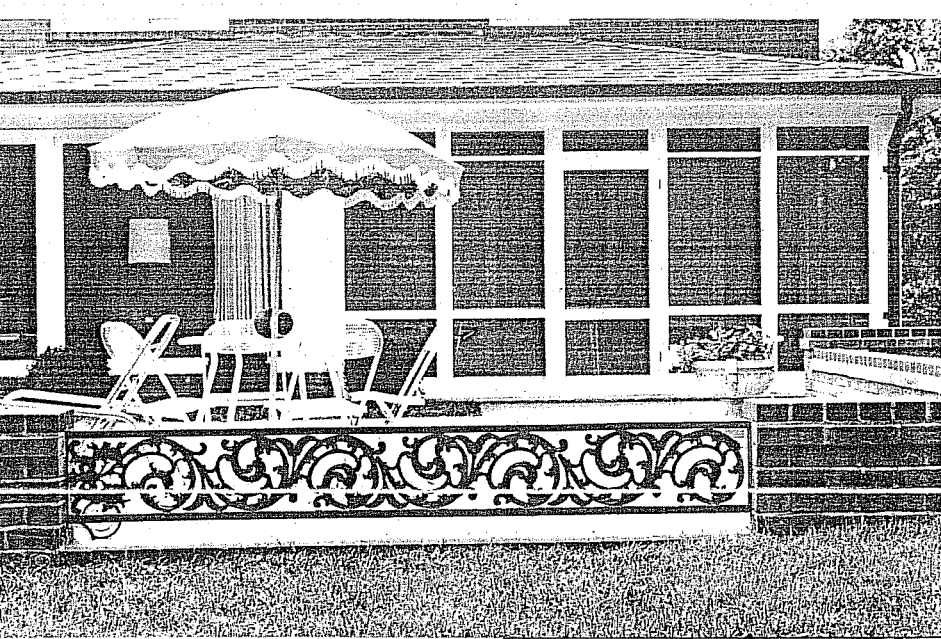
The Kupferer Bros. organization is always happy to answer inquiries relative to ornamental iron and its numerous uses, and their advice and help is without charge to interested parties.

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St. Louis, Missouri

# BIRD OF PARADISE

Note how effectively one pattern can lend itself to both front and the rear of a residence. The ornate "Bird of Paradise" pattern on the Wrought-Rite enclosure lengthens the line of the rear patio wall. The same pattern with its delicate, feathery sweep is equally effective on the front porch or as shutters framing a window.



**1001 DF**  
Height, 30 1/2"  
Width, 23 1/2"  
Weight, 22 1/2 lbs.



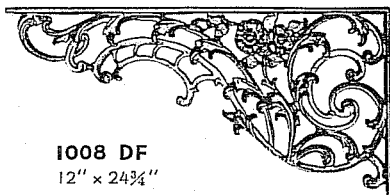
**1003 DF**  
Height, 27 1/4"  
Width, 9"  
Weight, 15 lbs.



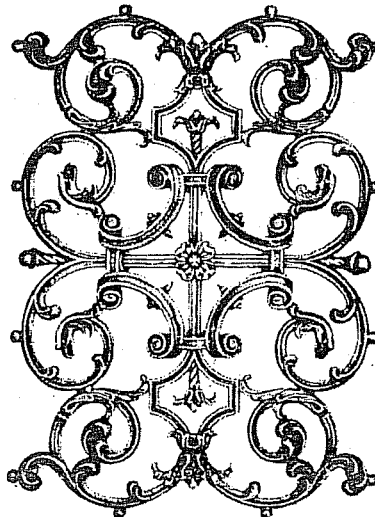
**1005 DF**  
Height, 25 1/4"  
Width, 9"  
Weight, 13 lbs.



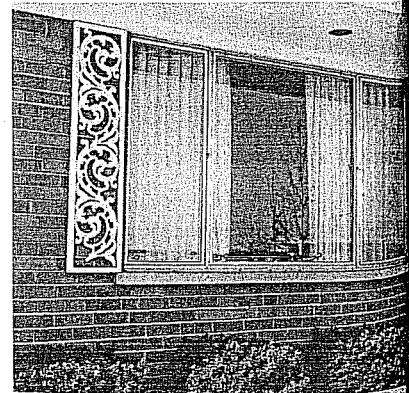
**1006 DF**  
Height, 16 1/2"  
Width, 9"  
Weight, 8 lbs.



**1008 DF**  
12" x 24 3/4"

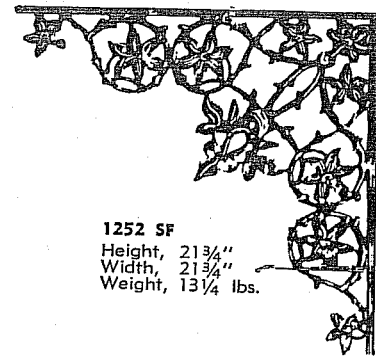
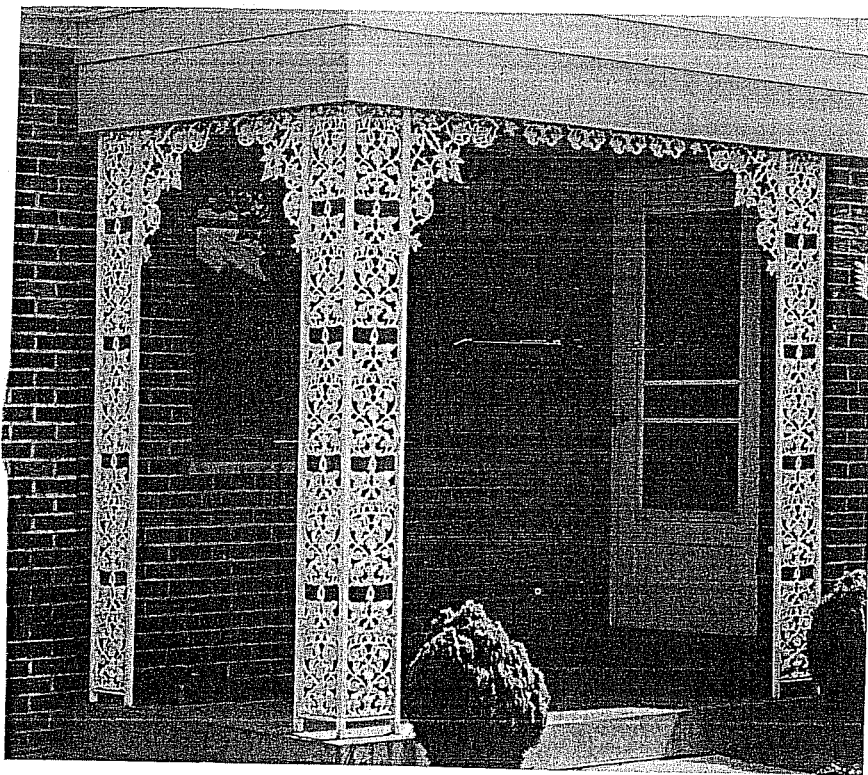


**1004 SBO**  
Height, 32 1/8"  
Width, 22 1/8"  
Weight, 35 1/2 lbs.

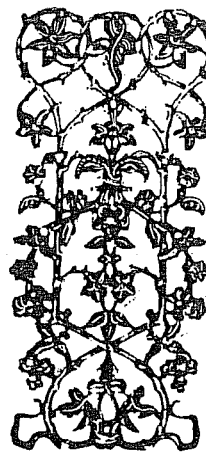


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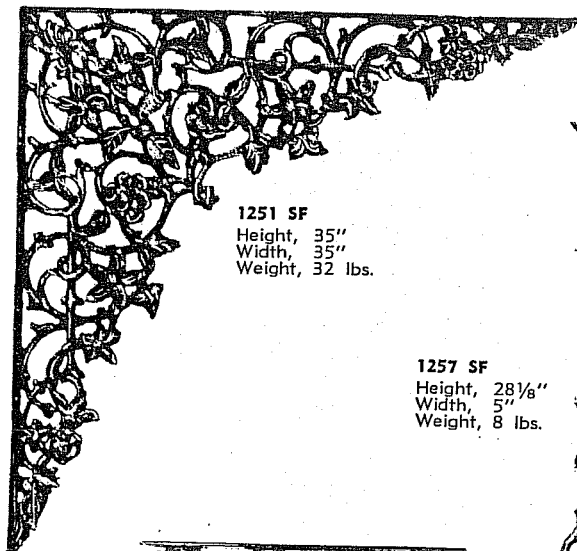




1252 SF  
Height, 21 3/4"  
Width, 21 3/4"  
Weight, 13 1/4 lbs.



1256 SF  
Height, 28 3/8"  
Width, 12 3/8"  
Weight, 16 lbs.



1251 SF  
Height, 35"  
Width, 35"  
Weight, 32 lbs.



1257 SF  
Height, 28 1/8"  
Width, 5"  
Weight, 8 lbs.



1255 SF  
Height, 28"  
Width, 6"  
Weight, 7 lbs.



1258 SF  
Height, 12 1/4"  
Width, 12 3/4"  
Weight, 7 1/4 lbs.



1254 SF  
Height, 18 1/2"  
Width, 9"  
Weight, 8 lbs.



1261 DF  
Height, 4 7/8"  
Width, 19 7/8"  
Weight, 5 3/4 lbs.

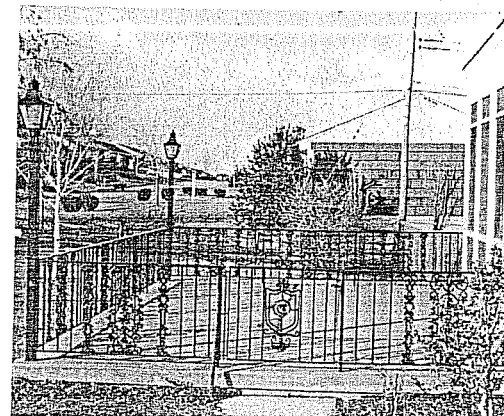
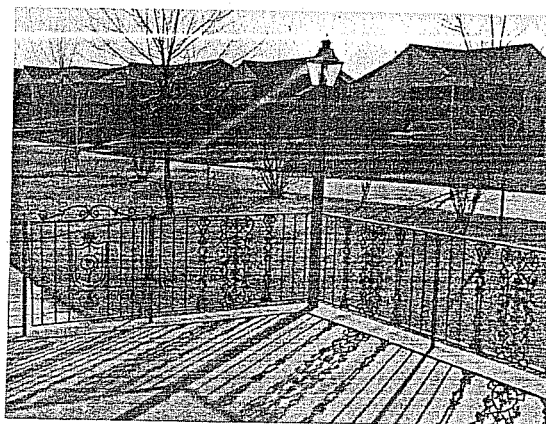
## PASSION FLOWER

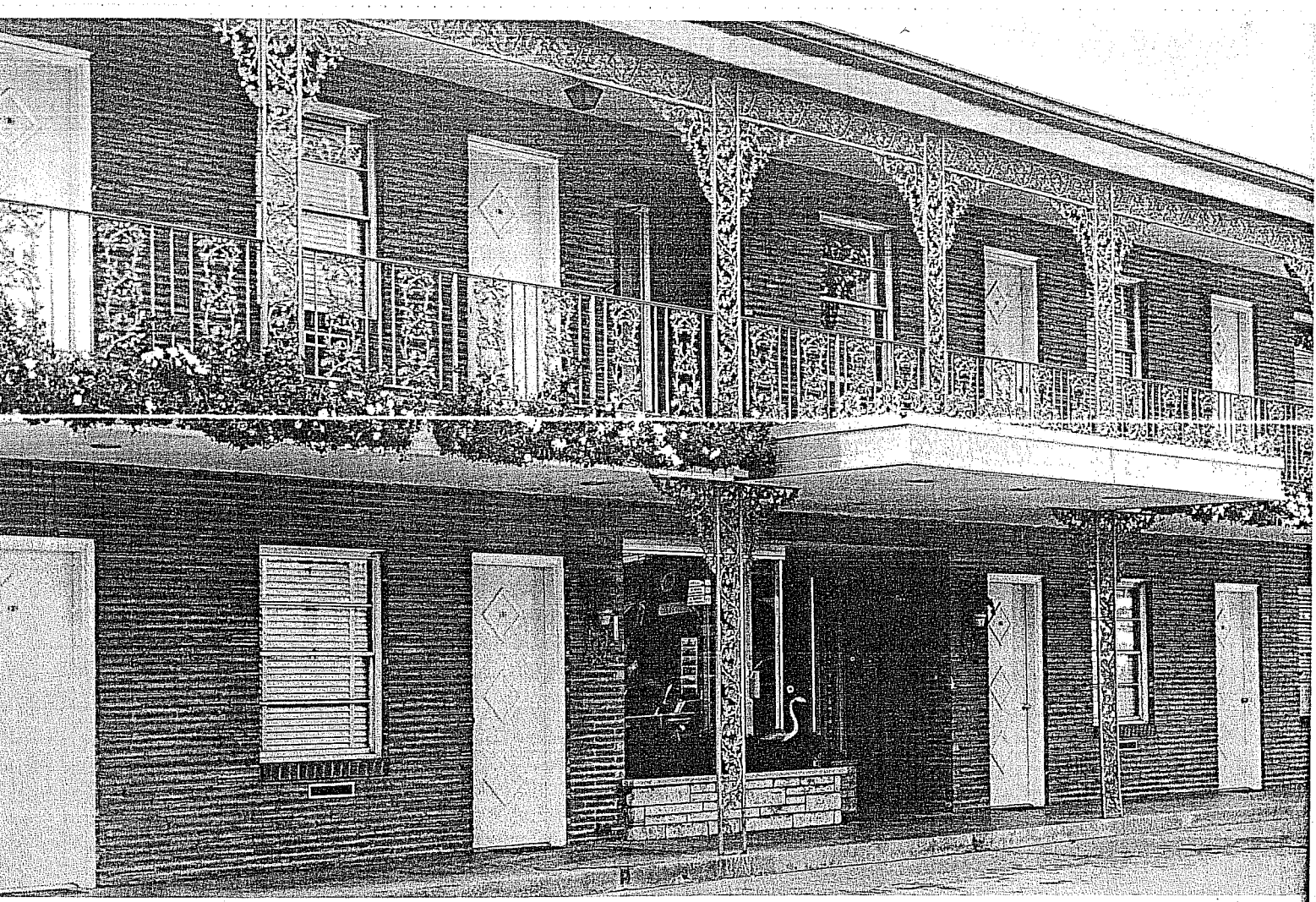
On this page is an interesting application of the famous Passion Flower Group. This popular pattern adds warmth and beauty wherever used. Above is a small front porch made distinctive through the use of Passion Flower columns and cornices.

"Passion Flower" is only one of many lovely Wrought-Rite patterns which give a wealth of variety and interest in improving the appearance of new or existing property.

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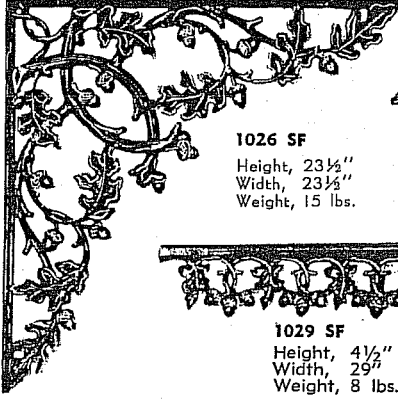
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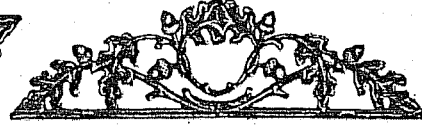


## CURLY OAK

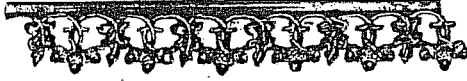
The Curly Oak pattern applied here to the motel facade lends distinctive charm to what might otherwise be a commonplace exterior. This refined Wrought-Rite pattern is one of the most popular of all, giving warmth and grace wherever used, whether in modern or traditional styles of architecture.



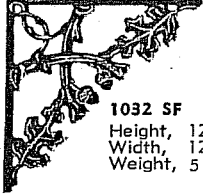
**1026 SF**  
Height, 23½"  
Width, 23½"  
Weight, 15 lbs.



**1035 SF**  
Height, 7½"  
Width, 26"  
Weight, 9 lbs.



**1029 SF**  
Height, 4½"  
Width, 29"  
Weight, 8 lbs.



**1032 SF**  
Height, 12½"  
Width, 12½"  
Weight, 5 lbs.



**1036 SF**  
Height, 11½"  
Width, 8⅝"  
Weight, 5½ lbs.



**1031 SF**  
Height, 28"  
Width, 11¼"  
Weight, 14 lbs.



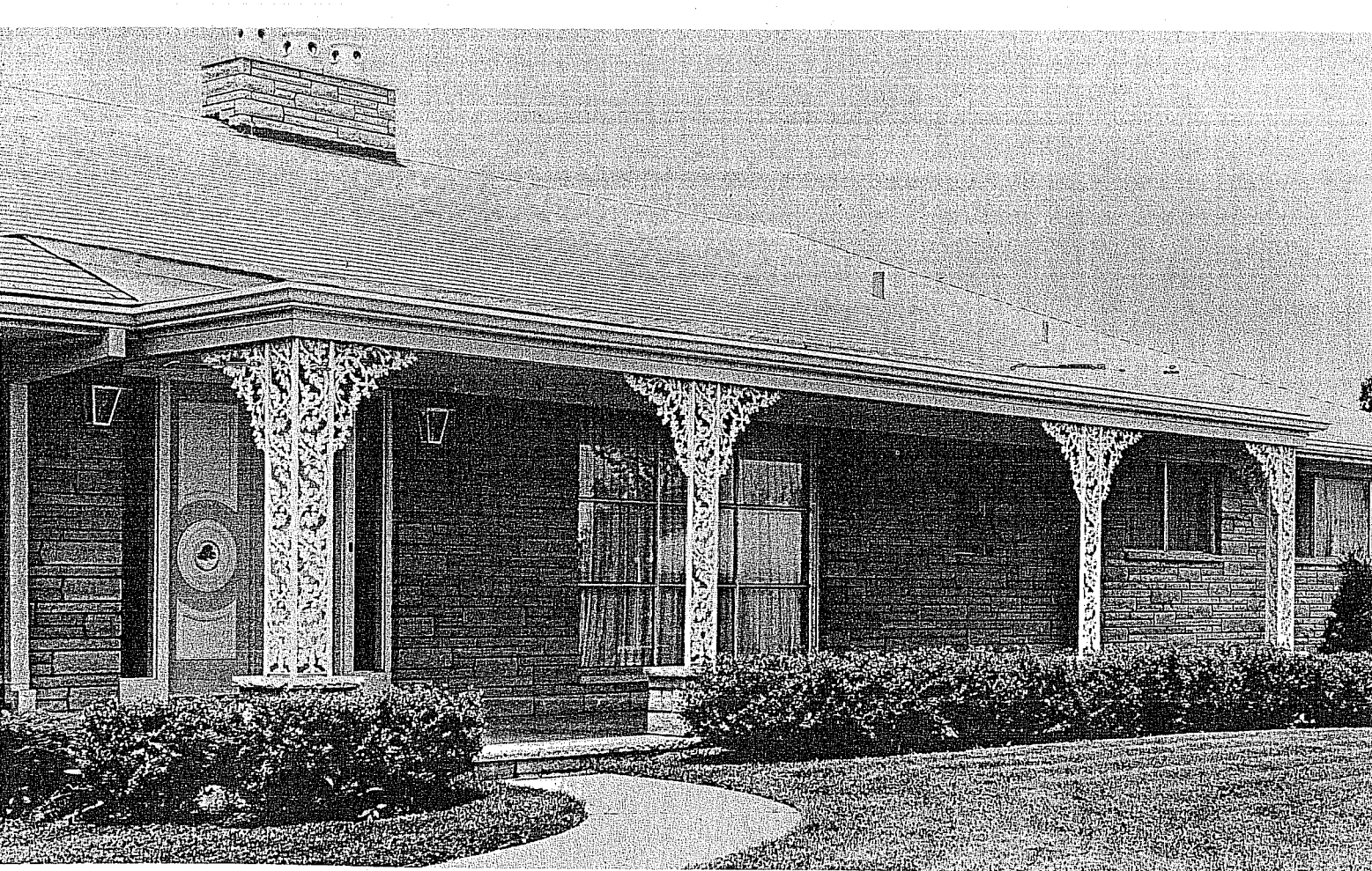
**2713**  
Height, 17"  
Width, 8½"  
Weight, 8 lbs.



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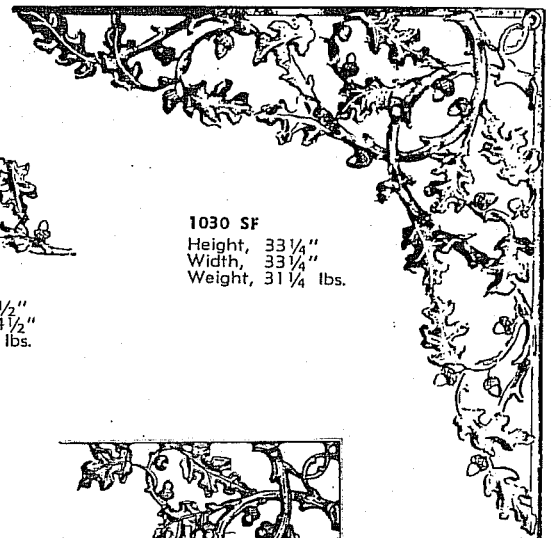
**CURLY OAK**



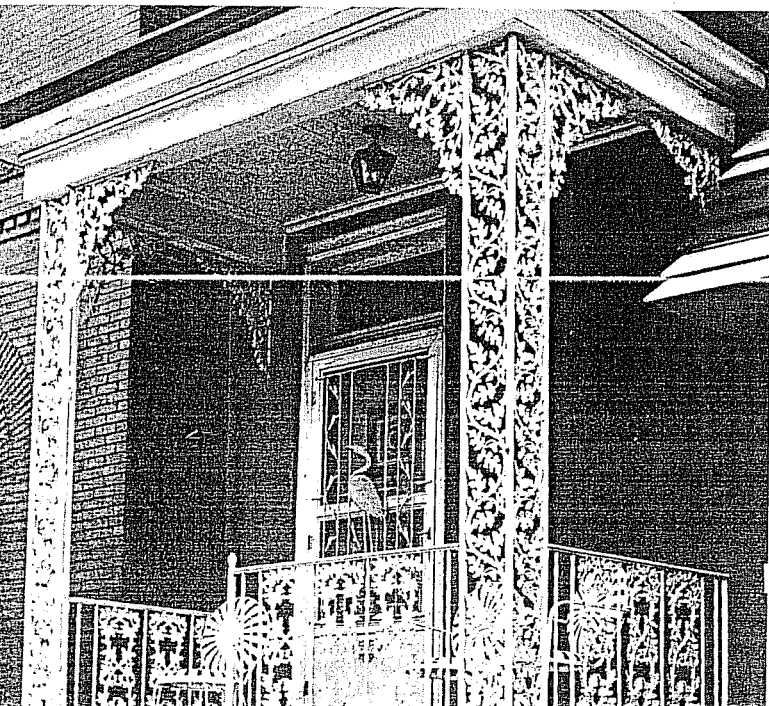
**1028 DF**  
 Height, 7 1/4"  
 Width, 23 3/4"  
 Weight, 10 1/2 lbs.



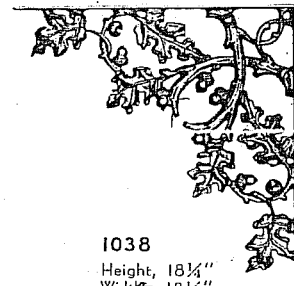
**1033 SF**  
 Height, 7 1/2"  
 Width, 14 1/2"  
 Weight, 4 lbs.



**1030 SF**  
 Height, 33 1/4"  
 Width, 33 1/4"  
 Weight, 31 1/4 lbs.



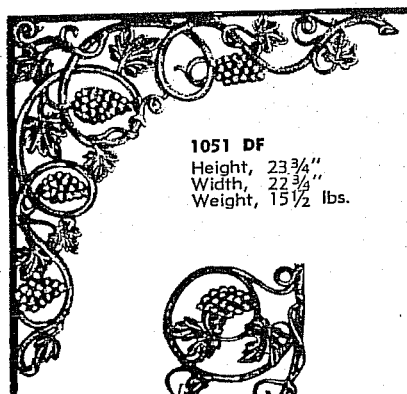
**1034 SF**  
 Height, 20 1/2"  
 Width, 8 3/4"  
 Weight, 8 lbs.



**1038**  
 Height, 18 1/4"  
 Width, 18 1/4"  
 Weight, 11 lbs.

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**1051 DF**  
 Height, 23 3/4"  
 Width, 22 3/4"  
 Weight, 15 1/2 lbs.



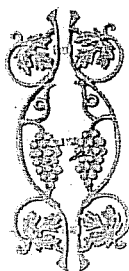
**1059 DF**  
 Height, 26 3/8"  
 Width, 8 3/4"  
 Weight, 15 lbs.



**1054 DF**  
 Height, 31 3/4"  
 Width, 6 1/2"  
 Weight, 16 lbs.



**1050 DF**  
 Height, 8 3/4"  
 Width, 15 3/4"  
 Weight, 3 1/2 lbs.



**2712 DF**  
 Height, 16 1/2"  
 Width, 7 1/2"  
 Weight, 5 lbs.



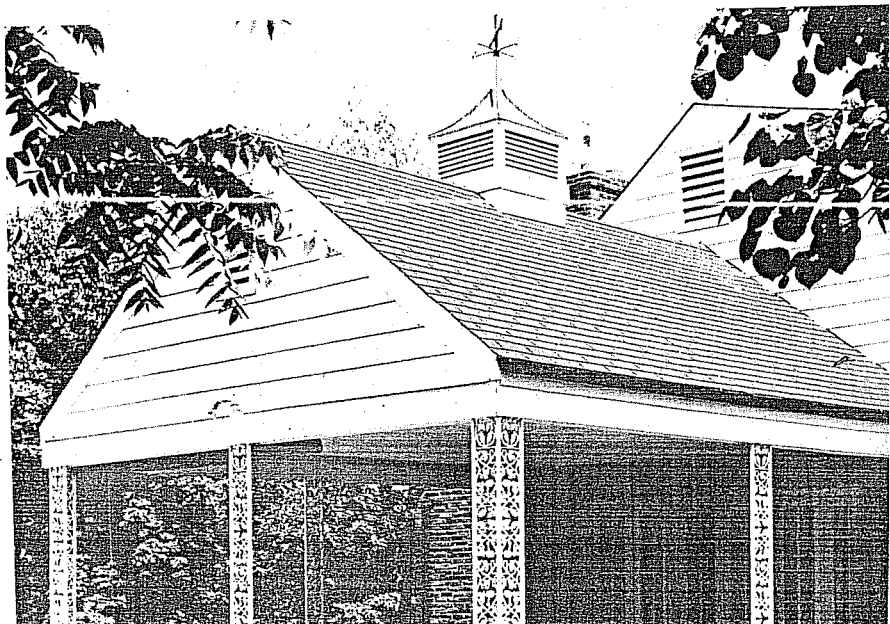
**1049 DF**  
 Height, 4 1/4"  
 Width, 17 3/4"

## VINEYARD MOTIF

This pattern is applicable to all types of architecture from early American above, to modern ranch style, below. Note how its use in cornice applications enhances the overall beauty of the home.

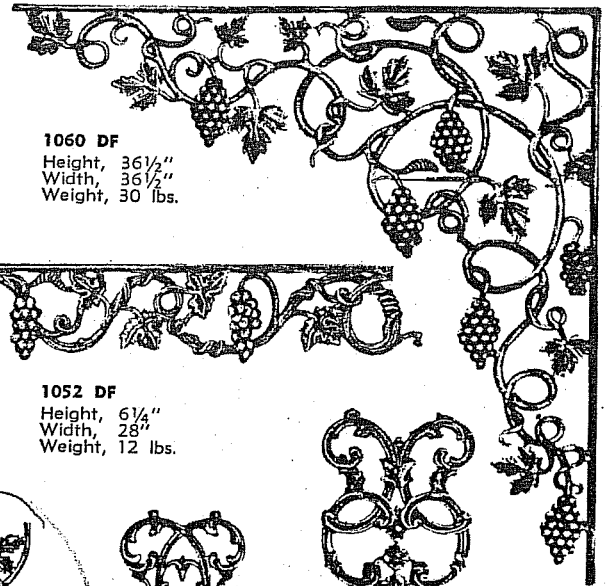
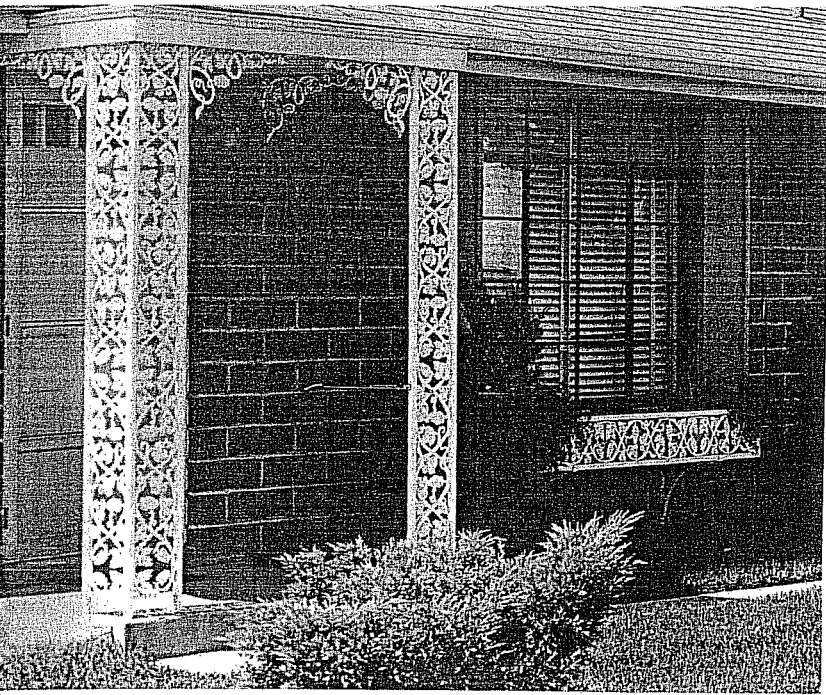
A study of the Wrought-Rite patterns in this catalog will suggest many ways to increase the beauty of new as well as existing structures.

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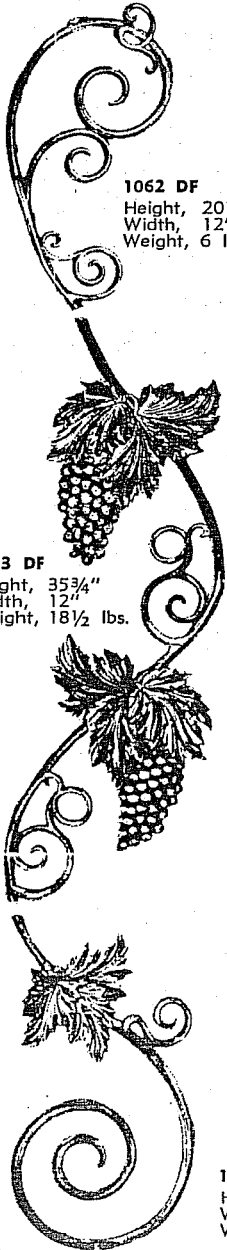


# GRAPE or VINEYARD PATTERNS



**1060 DF**  
Height, 36 1/4"  
Width, 36 1/2"  
Weight, 30 lbs.

**1052 DF**  
Height, 6 1/4"  
Width, 28"  
Weight, 12 lbs.



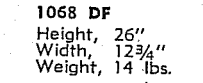
**1063 DF**  
Height, 35 3/4"  
Width, 12"  
Weight, 18 1/2 lbs.



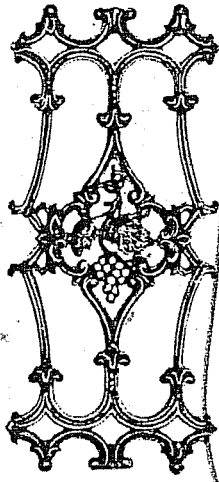
**1062 DF**  
Height, 20 1/4"  
Width, 12"  
Weight, 6 lbs.



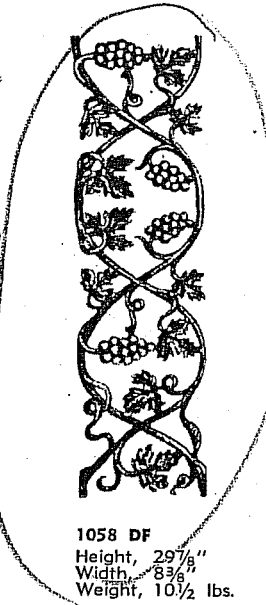
**1084 DF**  
Height, 23 5/8"  
Width, 6 3/8"  
Weight, 10 lbs.



**1068 DF**  
Height, 26"  
Width, 12 3/4"  
Weight, 14 lbs.



**1055 SBO**  
Height, 29 1/4"  
Width, 13"  
Weight, 12 1/2 lbs.



**1058 DF**  
Height, 29 7/8"  
Width, 8 3/8"  
Weight, 10 1/2 lbs.



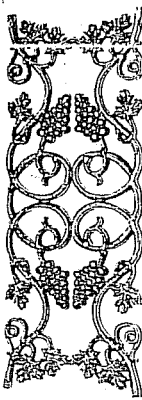
**1057 SF**  
Height, 22 1/4"  
Width, 8 7/8"  
Weight, 7 lbs.



**1056 SBO**  
Height, 30 3/8"  
Width, 9 1/2"  
Weight, 12 1/2 lbs.



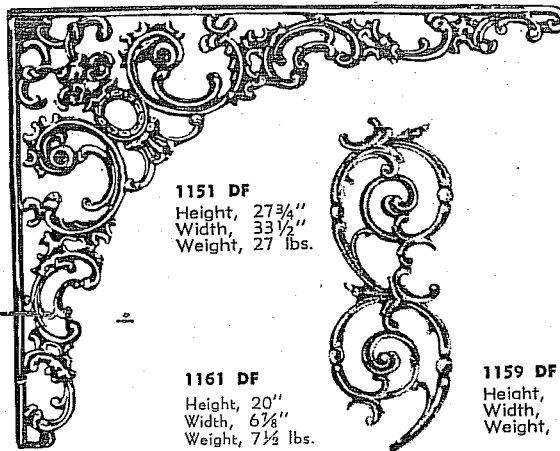
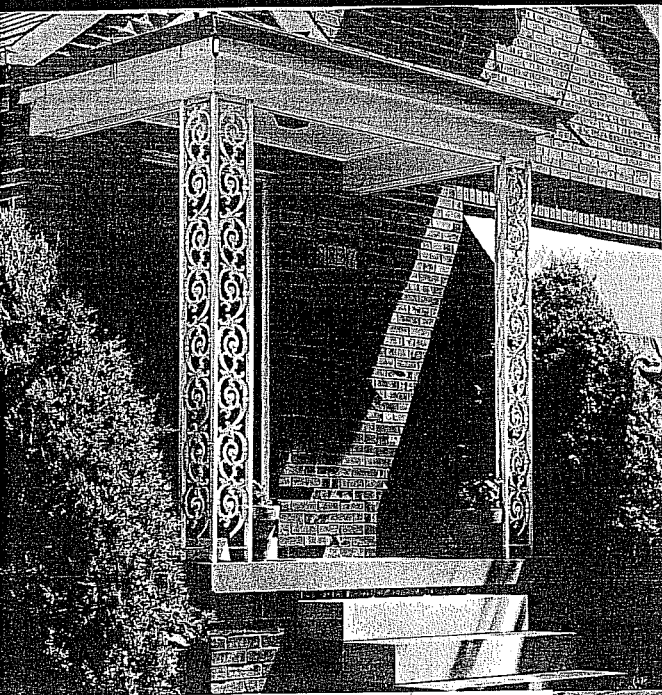
**1061 DF**  
Height, 8 1/4"  
Width, 8 1/4"  
Weight, 3 lbs.



**1048 DF**  
Height, 26 3/4"  
Width, 9 3/4"  
Weight, 14 1/2 lbs.

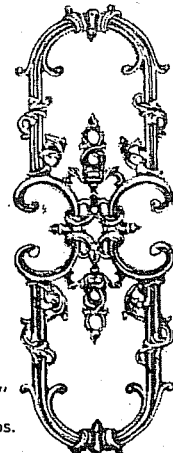
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**1151 DF**  
 Height, 27<sup>3</sup>/<sub>4</sub>"  
 Width, 33<sup>1</sup>/<sub>2</sub>"  
 Weight, 27 lbs.

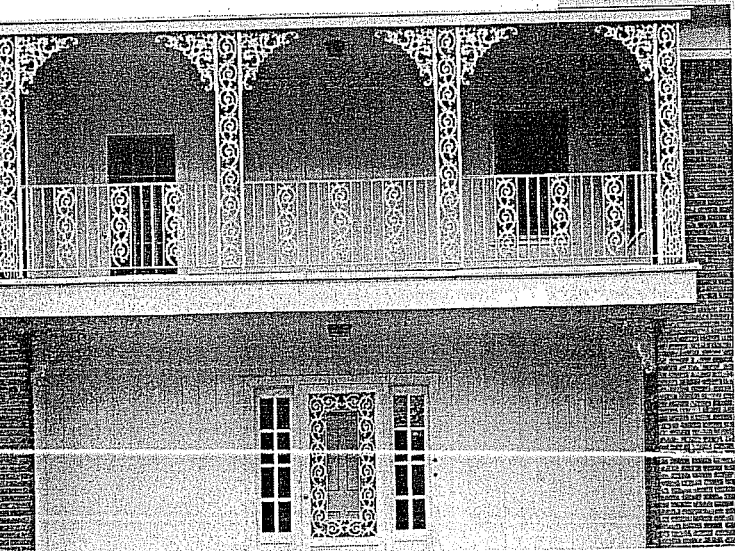
**1161 DF**  
 Height, 20"  
 Width, 6<sup>1</sup>/<sub>4</sub>"  
 Weight, 7<sup>1</sup>/<sub>2</sub> lbs.



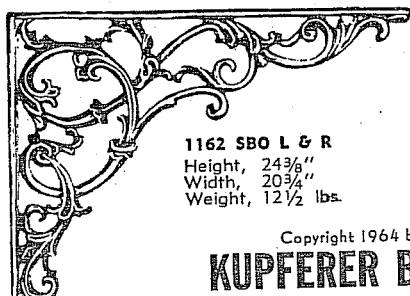
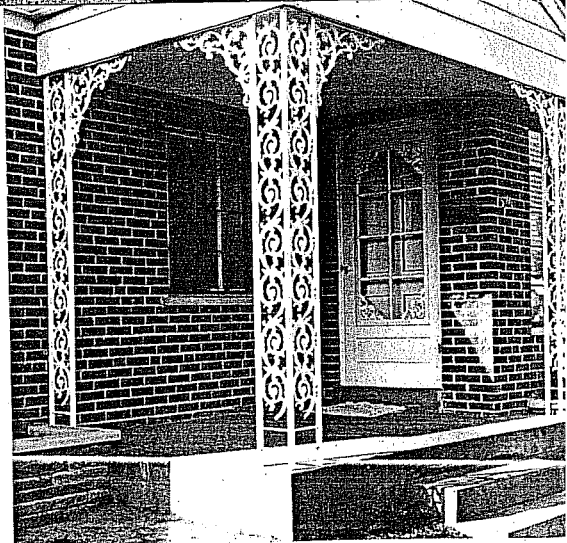
**1159 DF**  
 Height, 28<sup>1</sup>/<sub>4</sub>"  
 Width, 9<sup>3</sup>/<sub>8</sub>"  
 Weight, 13 lbs.

## PONTALBA

Columns in the neat Pontalba pattern greatly enhance the beauty of an older home or with equal facility add the finishing touch to the loveliness of a contemporary ranch house. The simplicity of the Pontalba design makes this pattern adaptable to almost any type of architecture, traditional or modern.



**1165 SBO**  
 Height, 29<sup>3</sup>/<sub>4</sub>"  
 Width, 8<sup>5</sup>/<sub>8</sub>"  
 Weight, 9<sup>1</sup>/<sub>2</sub> lbs.



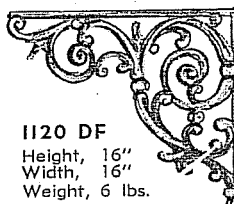
**1162 SBO L & R**  
 Height, 24<sup>3</sup>/<sub>8</sub>"  
 Width, 20<sup>3</sup>/<sub>4</sub>"  
 Weight, 12<sup>1</sup>/<sub>2</sub> lbs.



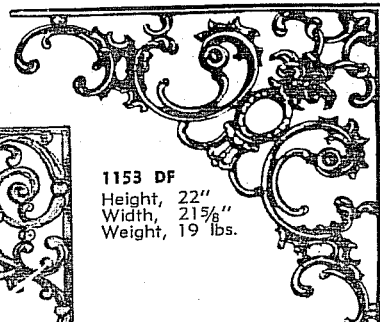
**1152 SBO**  
 Height, 3<sup>3</sup>/<sub>8</sub>"  
 Width, 32<sup>3</sup>/<sub>4</sub>"  
 Weight, 6<sup>1</sup>/<sub>2</sub> lbs.



**1155 DF**  
 Height, 3<sup>3</sup>/<sub>8</sub>"  
 Width, 15<sup>5</sup>/<sub>8</sub>"  
 Weight, 6<sup>1</sup>/<sub>2</sub> lbs.



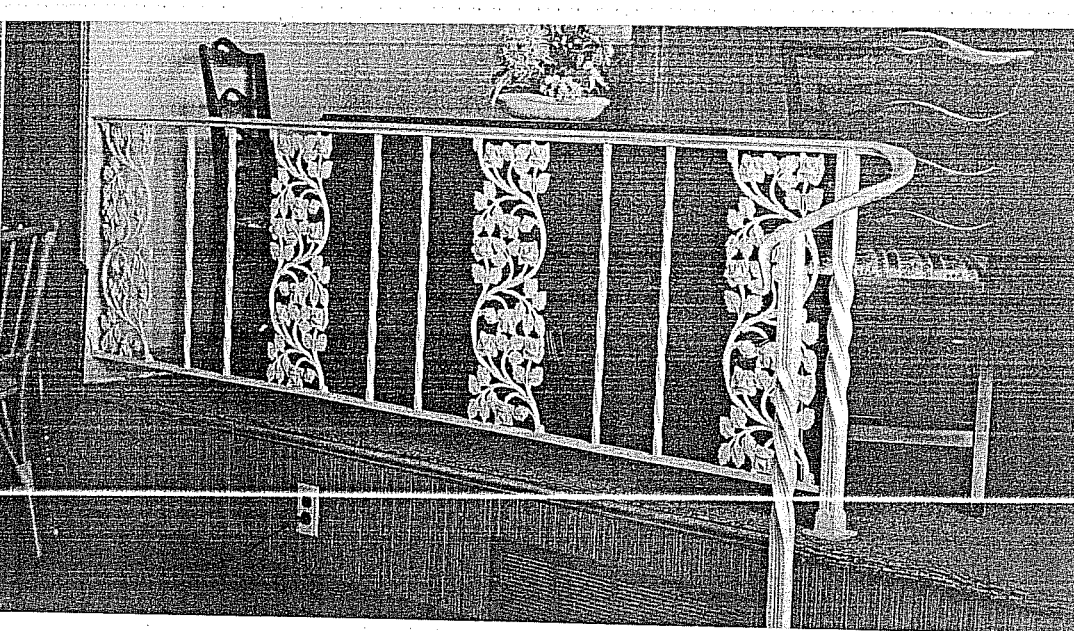
**1120 DF**  
 Height, 16"  
 Width, 16"  
 Weight, 6 lbs.



**1153 DF**  
 Height, 22"  
 Width, 21<sup>5</sup>/<sub>8</sub>"  
 Weight, 19 lbs.

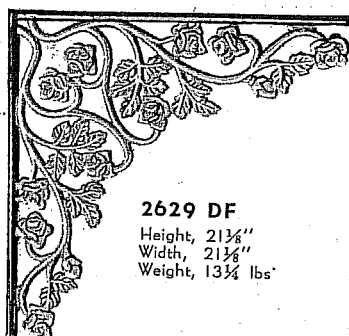
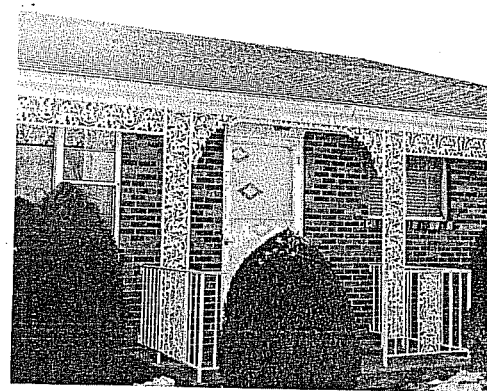
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## ROSE DESIGNS

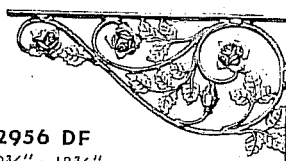
These beautifully delicate rose patterns, with their fine detailed design on both sides, lend themselves perfectly to interior use and their grace and charm adds much to the attractiveness of a patio, and a restful elegance to a garden.



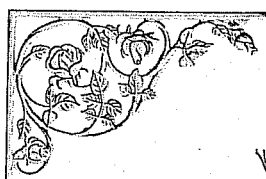
**2629 DF**  
Height, 21 $\frac{3}{8}$ "  
Width, 21 $\frac{3}{8}$ "  
Weight, 13 $\frac{1}{4}$  lbs.



**2631 DF**  
Height, 8 $\frac{3}{4}$ "  
Width, 14 $\frac{1}{4}$ "  
Weight, 3 $\frac{1}{4}$  lbs.



**2956 DF**  
9 $\frac{3}{4}$ " x 18 $\frac{3}{4}$ "  
Weight, 8 lbs.



**2630 DF**  
Height, 10 $\frac{3}{4}$ "  
Width, 16"  
Weight, 4 lbs.



**2633 DF**  
Height, 7 $\frac{1}{4}$ "  
Width, 9"  
Weight, 2 $\frac{1}{2}$  lbs.



**2614 DF**  
Height, 6 $\frac{5}{8}$ "  
Width, 6 $\frac{5}{8}$ "  
Weight, 2 $\frac{1}{4}$  lbs.



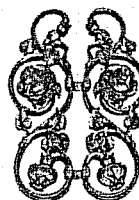
**5634**  
Height, 18 $\frac{1}{2}$ "  
Width, 18 $\frac{1}{2}$ "



**2610 DF**  
Height, 14 $\frac{3}{4}$ "  
Width, 9"  
Weight, 5 $\frac{1}{2}$  lbs.



**2632 DF**  
Height, 28 $\frac{1}{2}$ "  
Width, 8 $\frac{3}{8}$ "  
Weight, 11 lbs.



**2703**  
Height, 11 $\frac{1}{4}$ "  
Width, 7 $\frac{1}{4}$ "  
Weight, 4 lbs.



**2616 DF**  
Diameter, 8 $\frac{1}{4}$ "  
Weight, 5 lbs.



**2957 DF**  
Height, 8 $\frac{3}{4}$ "  
Width, 8 $\frac{3}{4}$ "  
Weight, 6 lbs.



**2955**  
Height, 32"  
Width, 8 $\frac{3}{4}$ "  
Weight, 12 lbs.



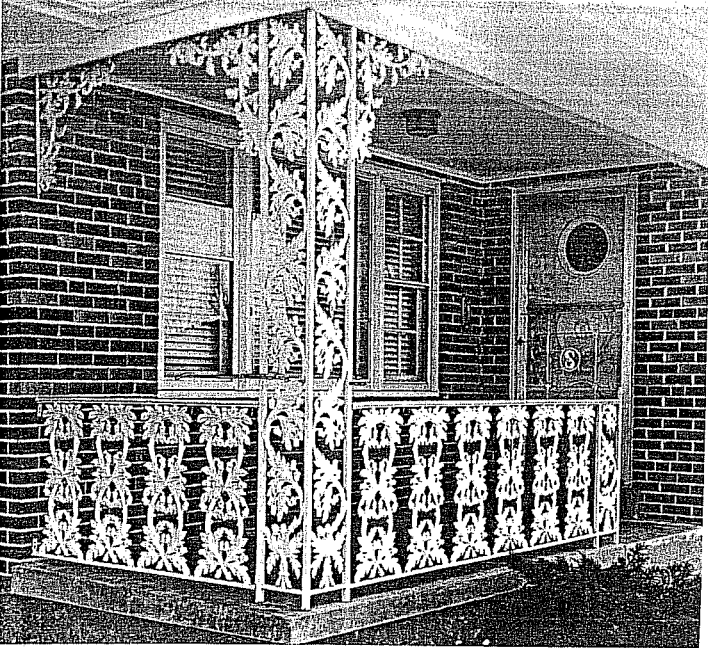
**2624 DF**  
Height, 4 $\frac{3}{4}$ "  
Width, 21 $\frac{1}{4}$ "  
Weight, 4 lbs.



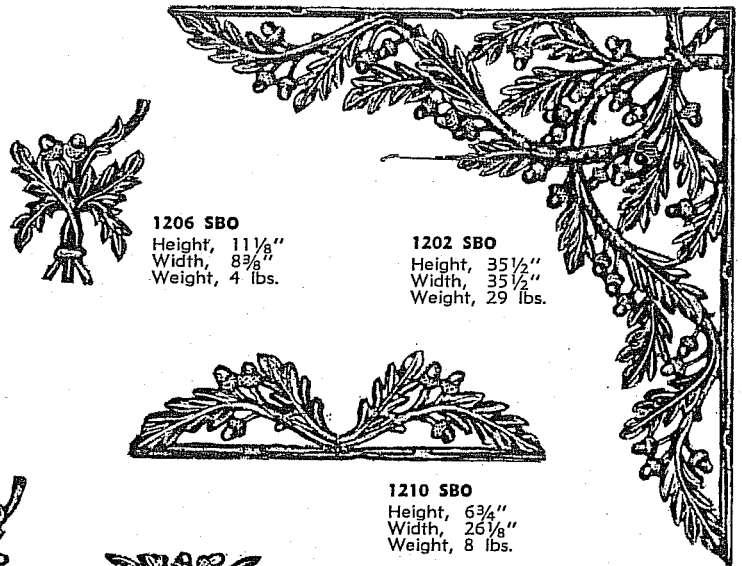
**2621 DF**  
Height, 2 $\frac{1}{2}$ "  
Width, 18 $\frac{3}{4}$ "  
Weight, 3 lbs.

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St. Louis, Missouri





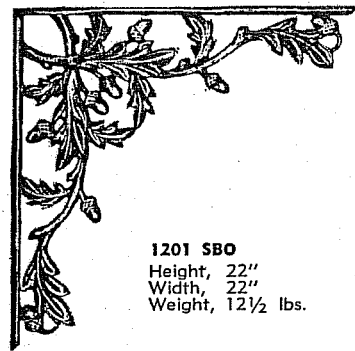
## SMOOTH OAK PATTERN



**1206 SBO**  
Height, 11 1/2"  
Width, 8 3/8"  
Weight, 4 lbs.

**1202 SBO**  
Height, 35 1/2"  
Width, 35 1/2"  
Weight, 29 lbs.

**1210 SBO**  
Height, 6 3/4"  
Width, 26 1/8"  
Weight, 8 lbs.



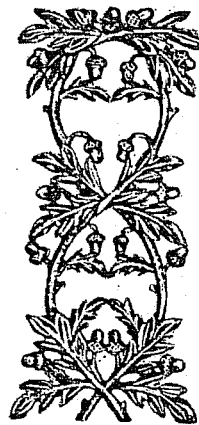
**1201 SBO**  
Height, 22"  
Width, 22"  
Weight, 12 1/2 lbs.



**1207 SBO**  
Height, 8"  
Width, 11 3/4"  
Weight, 4 1/2 lbs.



**1204 SBO**  
Height, 23 1/2"  
Width, 8 3/8"  
Weight, 6 lbs.



**1205 SBO**  
Height, 27 1/2"  
Width, 12 1/2"  
Weight, 15 lbs.

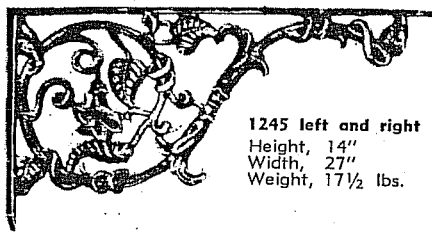


**1208 SBO**  
Height, 8 1/2"  
Width, 14 1/8"  
Weight, 5 1/2 lbs.



**1209 SBO**  
Height, 4"  
Width, 26"  
Weight, 7 1/4 lbs.

## MORNING GLORY



**1245 left and right**  
Height, 14"  
Width, 27"  
Weight, 17 1/2 lbs.



**1248 SBO**  
Diameter, 8 7/8"  
Weight, 5 lbs.



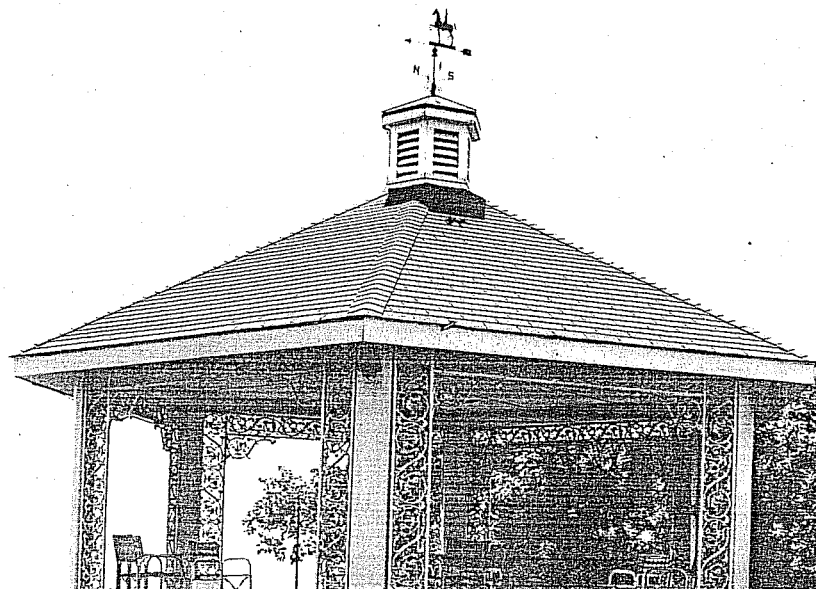
**1246 SBO**  
Height, 26 3/4"  
Width, 9"  
Weight, 13 1/2 lbs.



**1247 SBO**  
Height, 25 3/4"  
Width, 11 1/8"  
Weight, 20 1/2 lbs.

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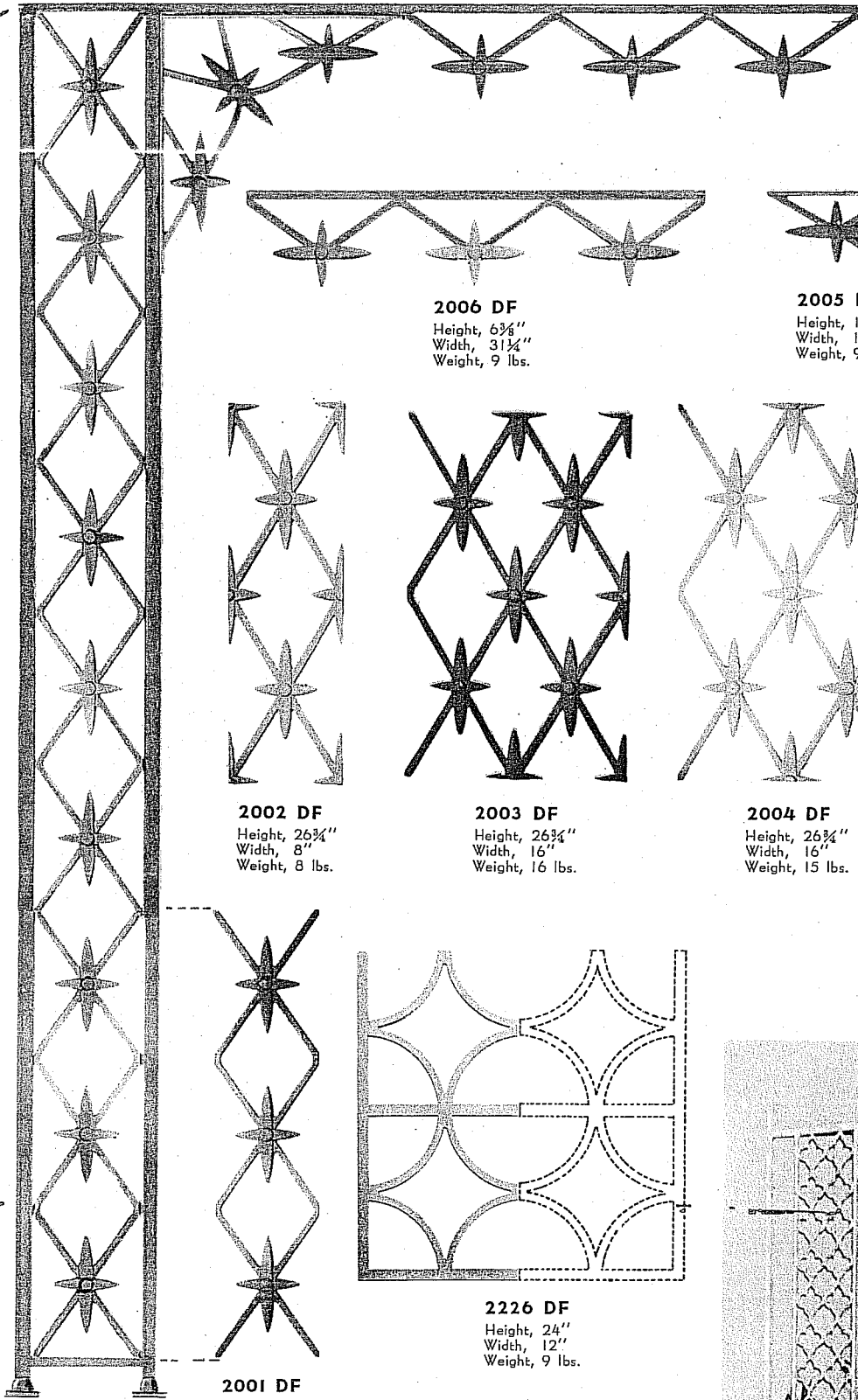
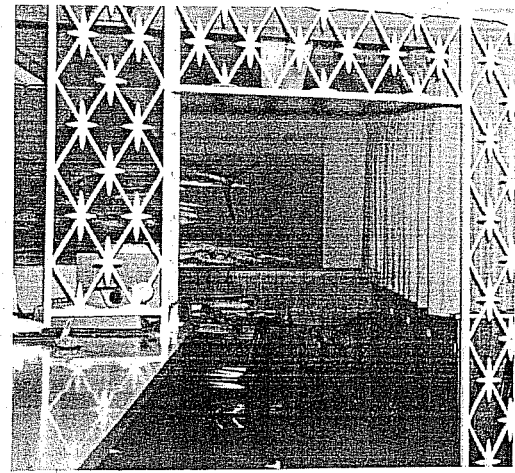
Ornamental Iron Works, Inc.  
St. Louis, Missouri





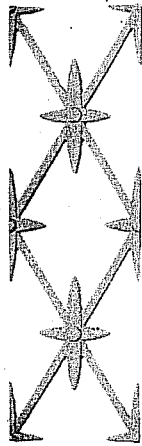
# NEW MODERN DESIGNS

Now available in the patterns below for columns, rails, dividers, cornice and many other applications.

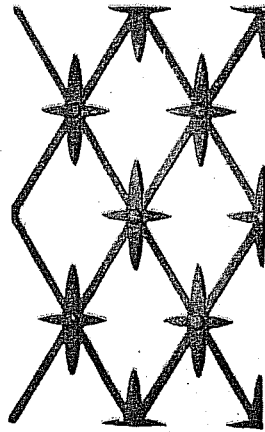


**2006 DF**  
Height, 6 $\frac{3}{4}$ "  
Width, 31 $\frac{1}{2}$ "  
Weight, 9 lbs.

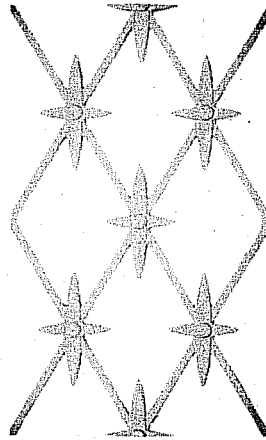
**2005 DF**  
Height, 18"  
Width, 18"  
Weight, 9 lbs.



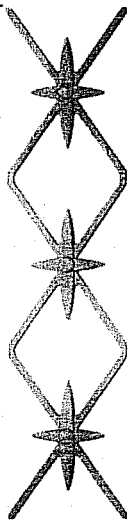
**2002 DF**  
Height, 26 $\frac{3}{4}$ "  
Width, 8"  
Weight, 8 lbs.



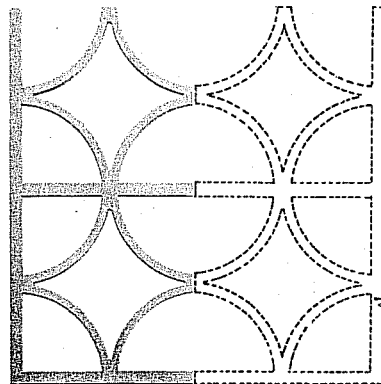
**2003 DF**  
Height, 26 $\frac{3}{4}$ "  
Width, 16"  
Weight, 16 lbs.



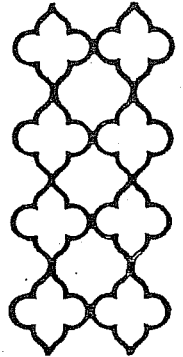
**2004 DF**  
Height, 26 $\frac{3}{4}$ "  
Width, 16"  
Weight, 15 lbs.



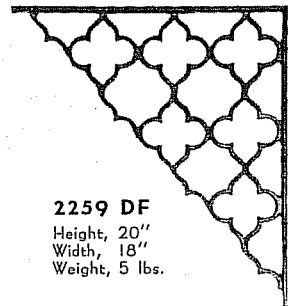
**2001 DF**  
Height, 32 $\frac{1}{2}$ "  
Width, 7 $\frac{1}{2}$ "  
Weight, 8 lbs.



**2226 DF**  
Height, 24"  
Width, 12"  
Weight, 9 lbs.

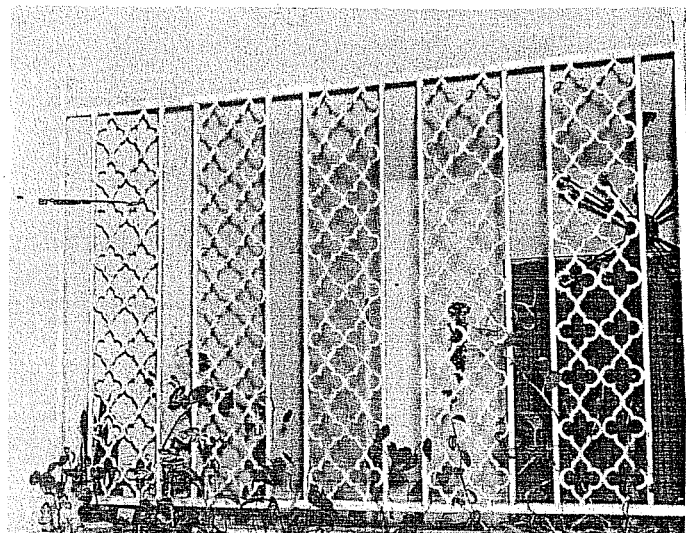


**2238 DF**  
Height, 21 $\frac{1}{2}$ "  
Width, 9 $\frac{5}{8}$ "  
Weight, 4 lbs.



**2259 DF**  
Height, 20"  
Width, 18"  
Weight, 5 lbs.

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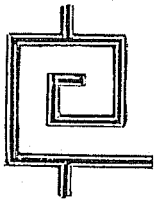


# MISCELLANEOUS DESIGNS IN WROUGHT-RITE CAST IRON

This group of miscellaneous designs can be applied in almost any area of ornamental work.

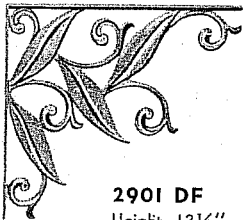


**1346 DF**  
Height, 4 1/8"  
Width, 29 3/8"  
Weight, 7 lbs.

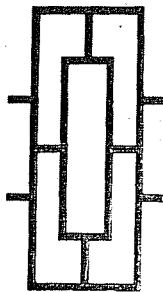


**1280 SF**  
Height, 4 1/8"  
Width, 14"  
Weight, 4 lbs.

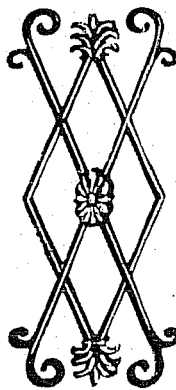
**1276 DF**  
Height, 12"  
Width, 9 1/4"  
Weight, 6 lbs.



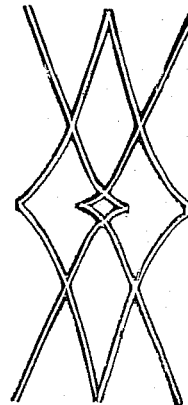
**2901 DF**  
Height, 13 1/4"  
Width, 14 3/4"  
Weight, 5 1/2 lbs.



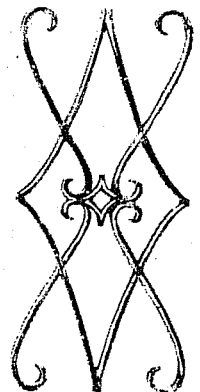
**1501 DF**  
Height, 18"  
Width, 10"  
Weight, 5 lbs.



**1319 DF**  
Height, 24"  
Width, 10 3/4"  
Weight, 11 lbs.



**1384 DF**  
Height, 24"  
Width, 10 1/2"  
Weight, 10 lbs.



**1323 DF**  
Height, 23 1/2"  
Width, 10 1/4"  
Weight, 11 lbs.



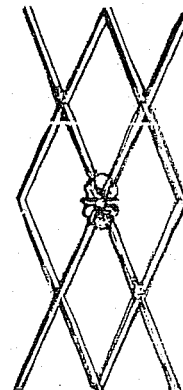
**2902 DF**  
Height, 28 5/8"  
Width, 8 1/4"  
Weight, 10 lbs.



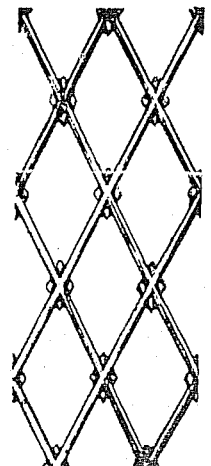
**2904 DF**  
Height, 29"  
Width, 8"  
Weight, 10 lbs.



**2910 DF**  
Height, 23 5/8"  
Width, 23 5/8"  
Weight, 14 lbs.



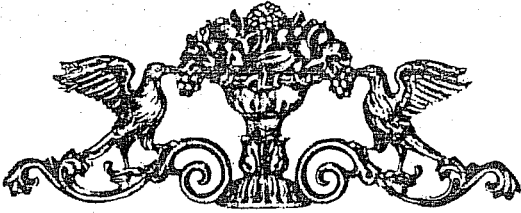
**1383 DF**  
Height, 23 3/4"  
Width, 10 1/2"  
Weight, 9 1/2 lbs.



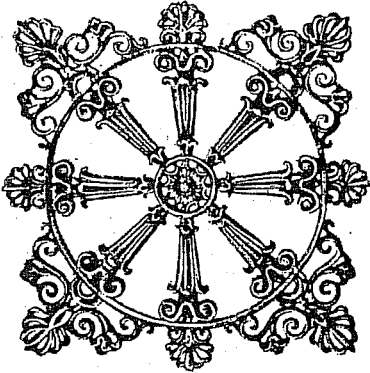
**1391 DF**  
Height, 27 5/8"  
Width, 11 1/4"  
Weight, 11 1/2 lbs.

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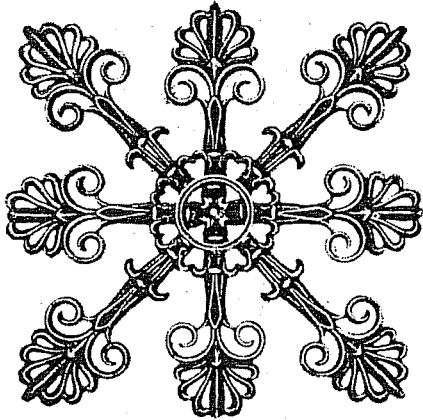
MISCELLANEOUS  
DESIGNS (Cont'd)



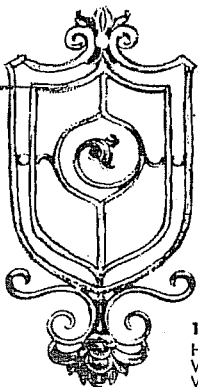
1362 SBO  
Height, 12<sup>5</sup>/<sub>8</sub>"  
Width, 31<sup>1</sup>/<sub>4</sub>"  
Weight, 20 lbs.



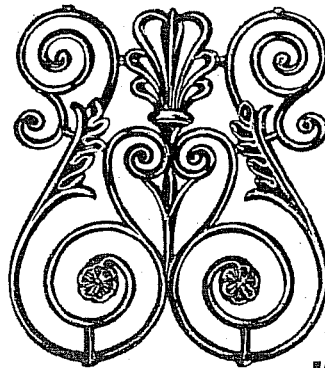
1405 SBO  
Height, 23"  
Width, 23"  
Weight, 27 lbs.



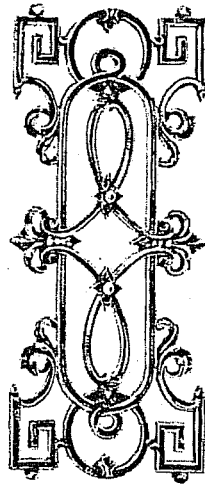
1281 SF  
Height, 26"  
Width, 26"  
Weight, 43 lbs.



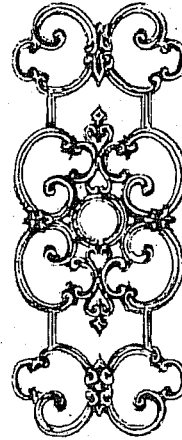
1321 DF  
Height, 23<sup>5</sup>/<sub>8</sub>"  
Width, 11<sup>3</sup>/<sub>4</sub>"  
Weight, 17 lbs.



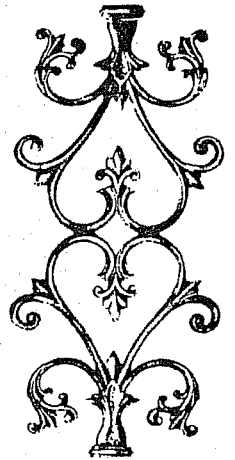
1279 DF  
Height, 23"  
Width, 20<sup>1</sup>/<sub>2</sub>"  
Weight, 28 lbs.



1390 SF  
Height, 29<sup>3</sup>/<sub>4</sub>"  
Width, 11<sup>3</sup>/<sub>4</sub>"  
Weight, 16<sup>1</sup>/<sub>2</sub> lbs.



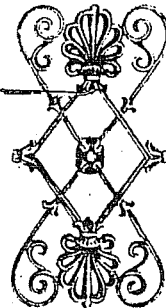
1389 DF  
Height, 27<sup>1</sup>/<sub>8</sub>"  
Width, 10<sup>3</sup>/<sub>4</sub>"  
Weight, 12 lbs.



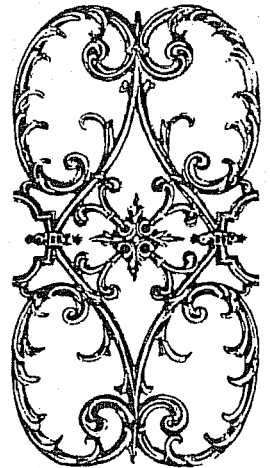
1343 DF  
Height, 28<sup>1</sup>/<sub>2</sub>"  
Width, 13<sup>1</sup>/<sub>8</sub>"  
Weight, 14 lbs.



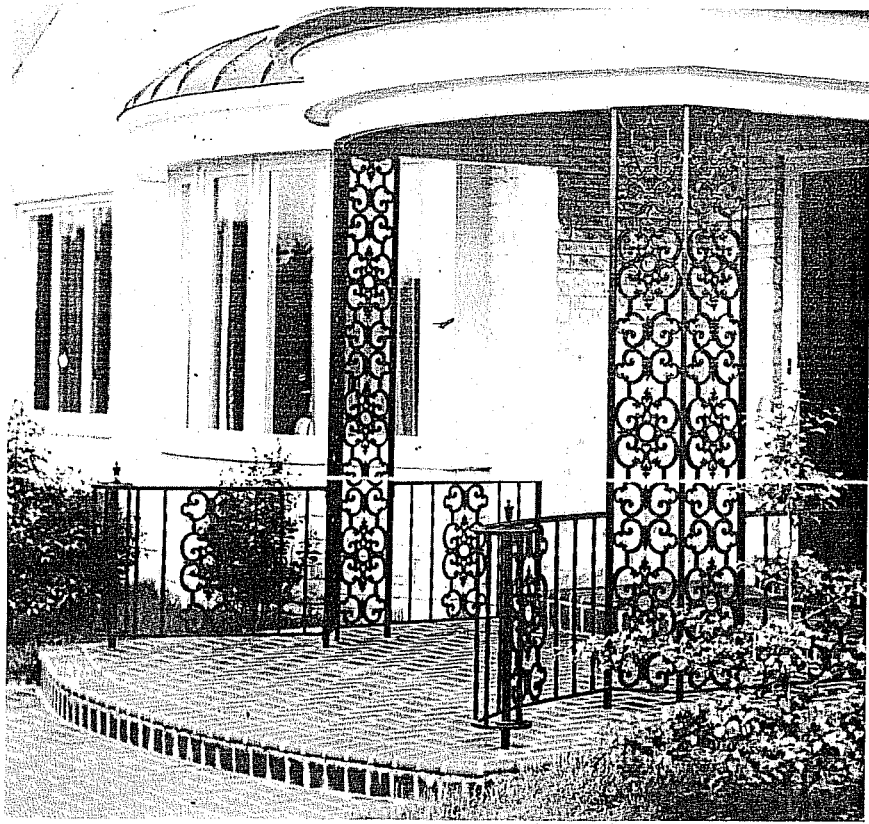
1347 SF  
Height, 11"  
Width, 22<sup>7</sup>/<sub>8</sub>"  
Weight, 9 lbs.



1322 DF  
Height, 19"  
Width, 9<sup>5</sup>/<sub>8</sub>"  
Weight, 9 lbs.



1325 DF  
Height, 29"  
Width, 15<sup>1</sup>/<sub>4</sub>"  
Weight, 22 lbs.



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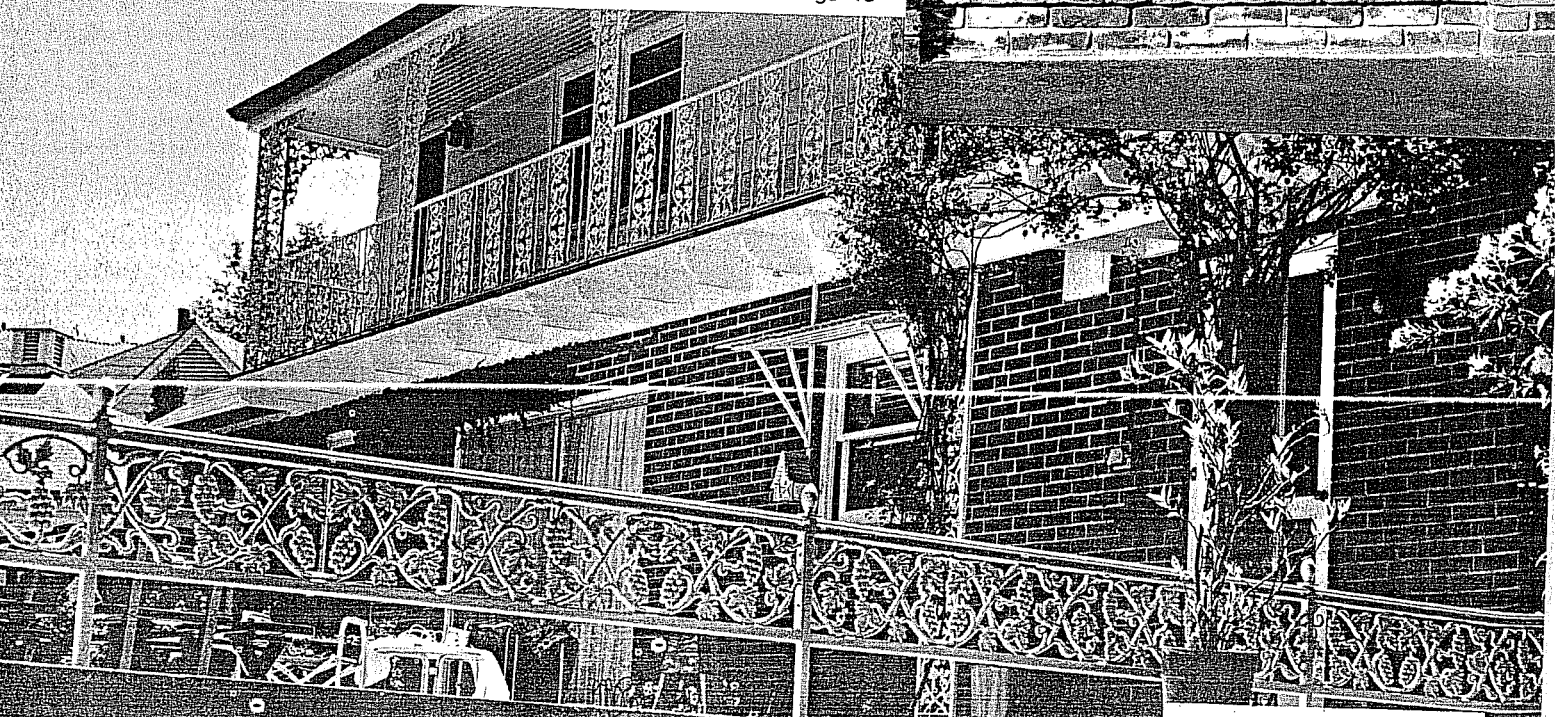
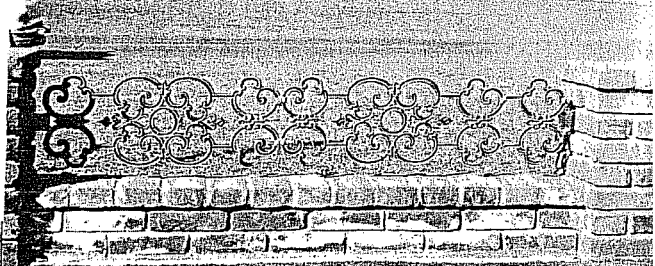




## WROUGHT-RITE PATIO INSTALLATIONS

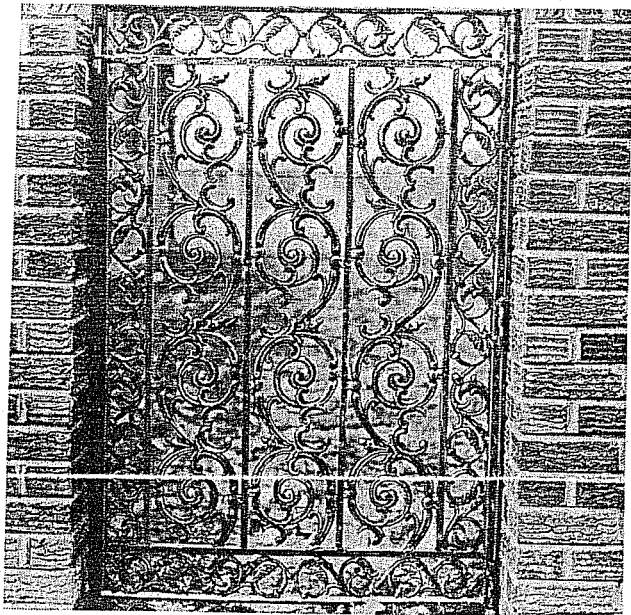
Here are more outstanding examples of some of the many possibilities of Wrought-Rite ornamental cast iron. The photograph above demonstrates how decorative cast ironwork may be used in patio installations.

Page 13



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Ornamental Iron Works, Inc.





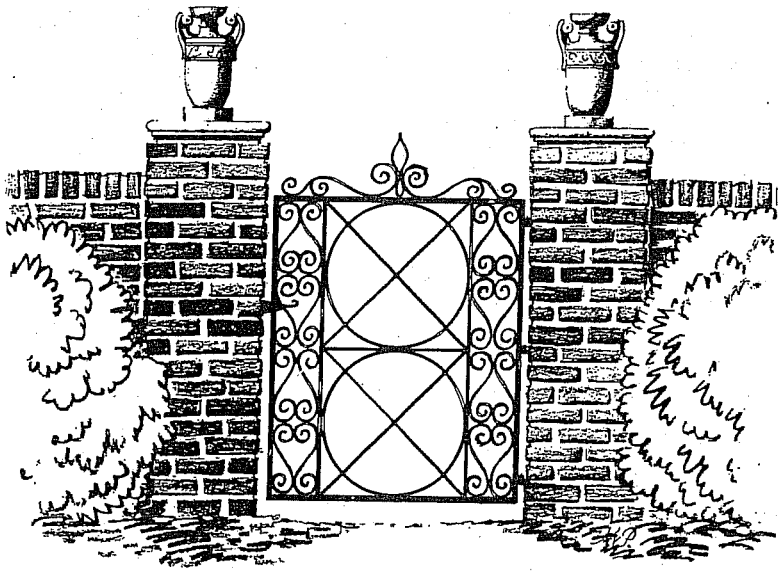
PONTALBA

## PATIO GATES

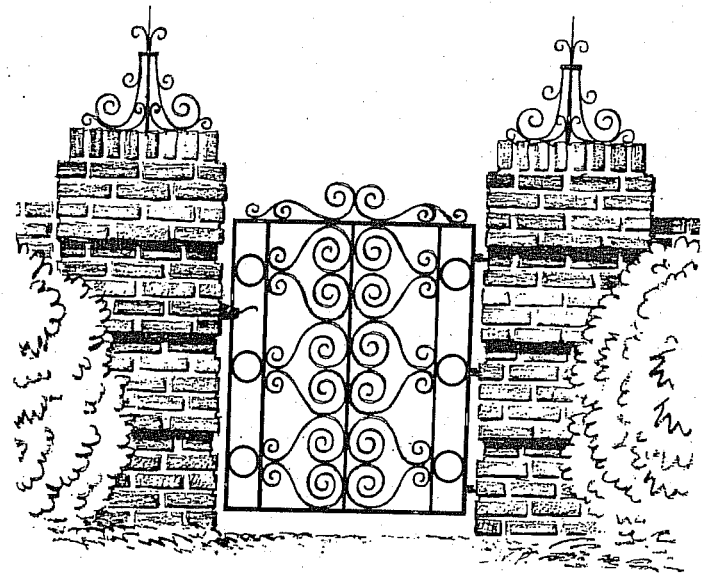
Available in many patterns to fit any architectural style, patio gates by Wrought-Rite offer the permanence of iron plus the elegance of gracious living.

All structural members are  $\frac{3}{8}$ " x 1" iron bars. Scroll work is 10 gauge x  $\frac{3}{4}$ " band iron.

Kupferer Brothers engineers will advise you on any patio installation and will custom design gates according to your own plan.



REGENCY



WILLIAMSBURG

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**KUPFERER BROS.**

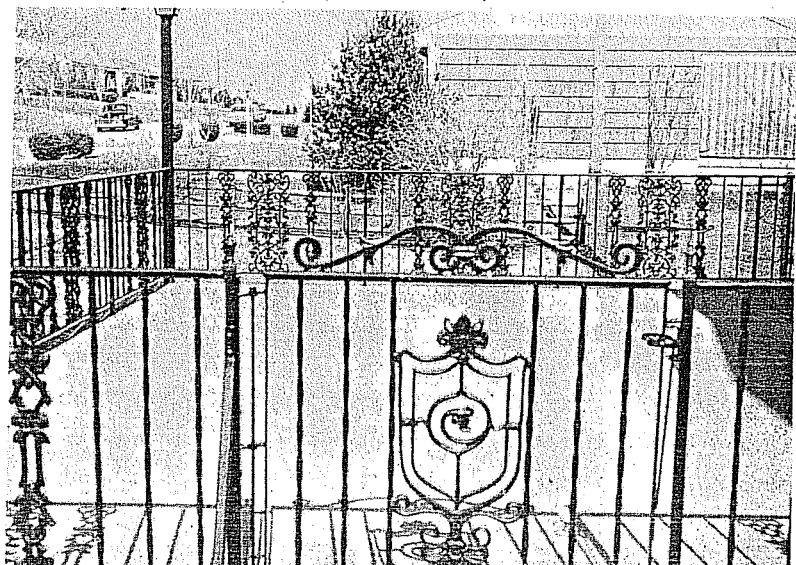
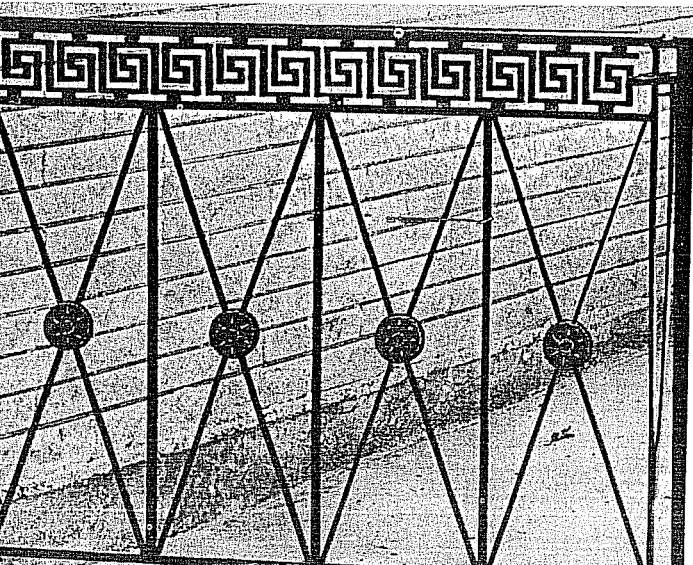
Ornamental Iron Works, Inc.  
St. Louis, Missouri

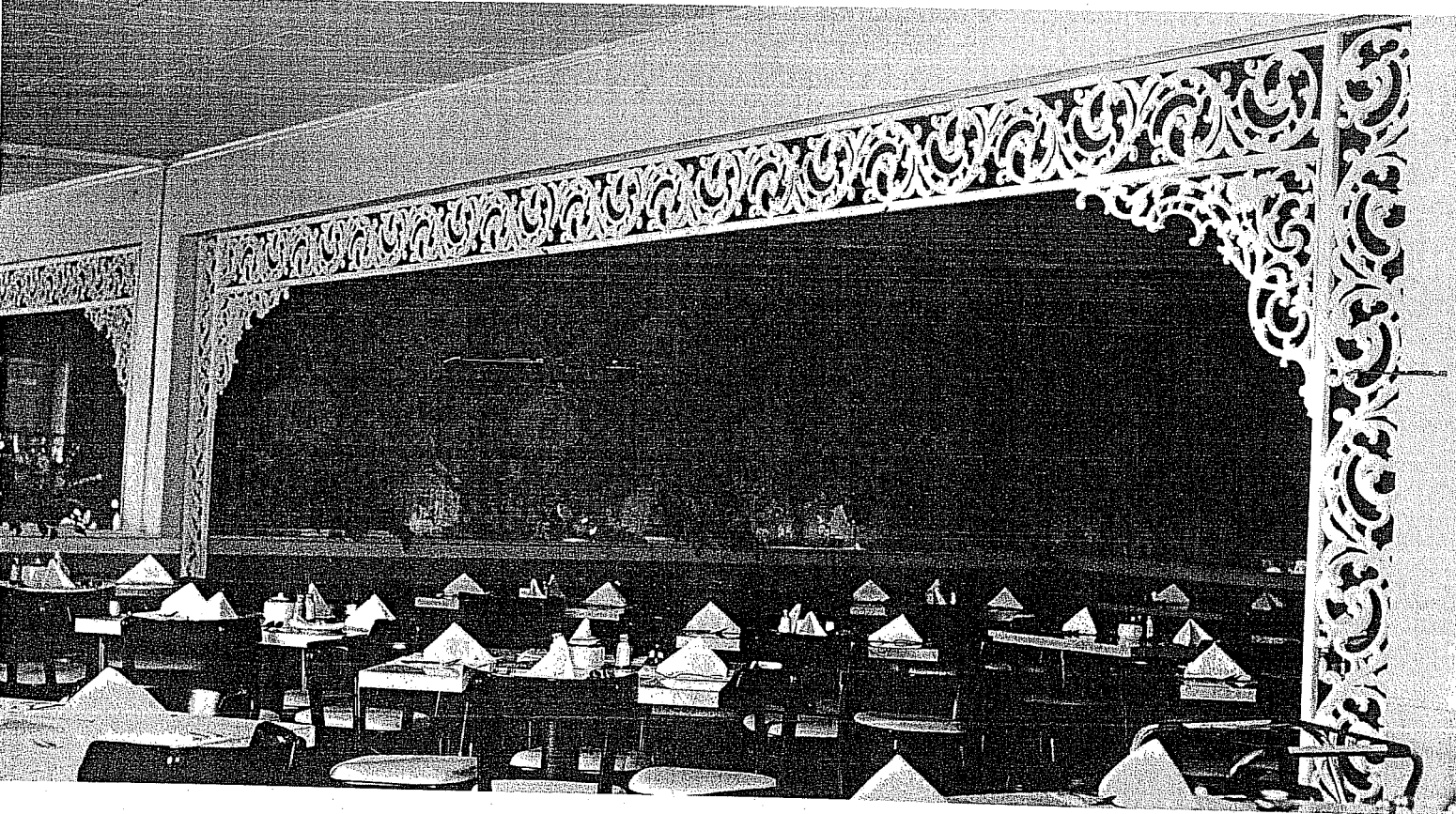
GRECIAN MODERN

**SIMPLE PATIO GATE**

using No. 1346 and No. 1321 DF cast designs

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## INTERIOR APPLICATIONS

On this and the facing page are installations of Wrought-Rite ornamental iron in both residential and commercial interiors. These show in dramatic fashion the warm, friendly atmosphere which ornamental iron creates. Especially is this desirable in commercial installations, where the impression of friendliness on the patron is such an important factor in suggesting his return.

Wrought-Rite ornamental iron is easy to install, and patterns and styles suitable for any type of

interior decor may be found among the extensive collection shown in this catalog.

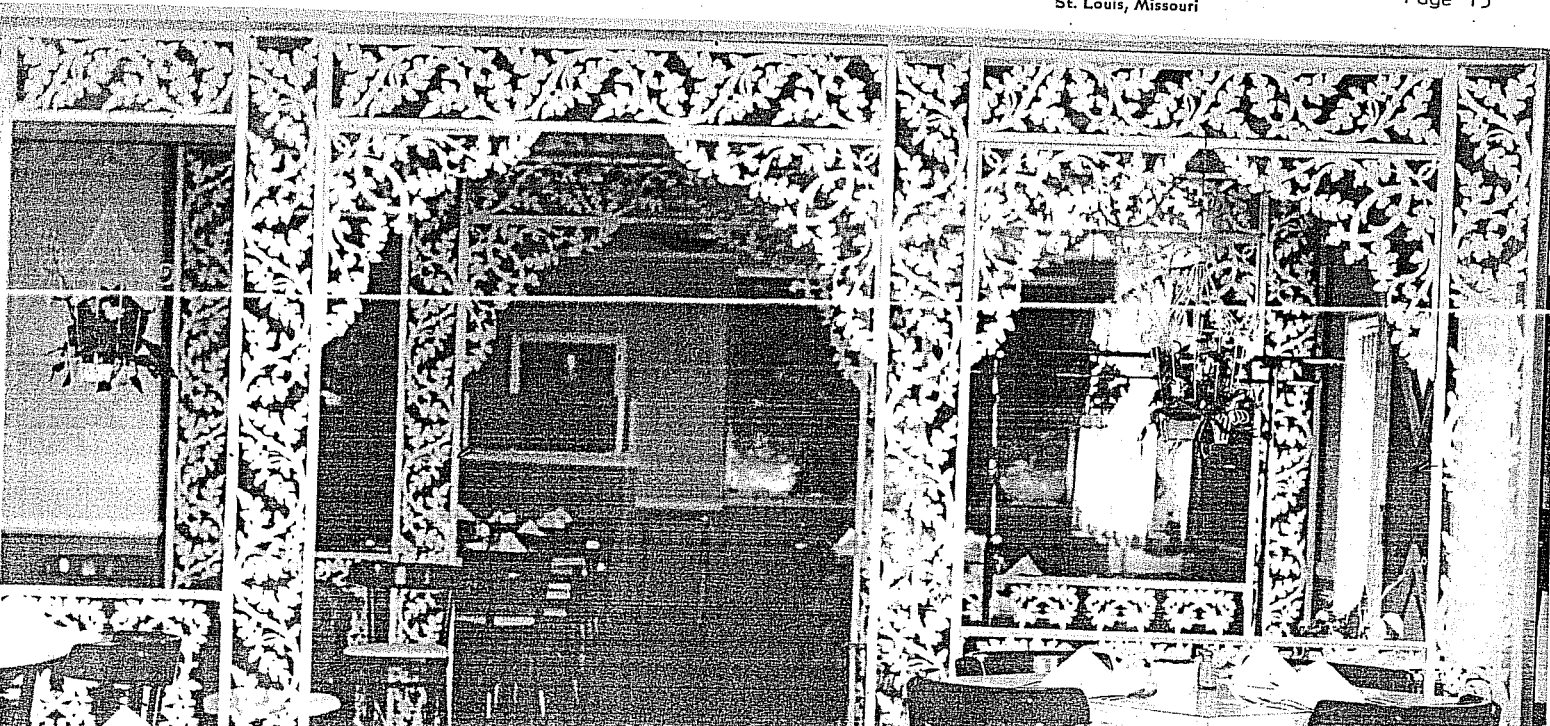
More and more, architects and owners are recognizing the value of ornamental iron in achieving beautiful and distinctive interiors. Kupferer Brothers are always happy to make their extensive experience available without obligation to those interested.

Copyright 1964 by

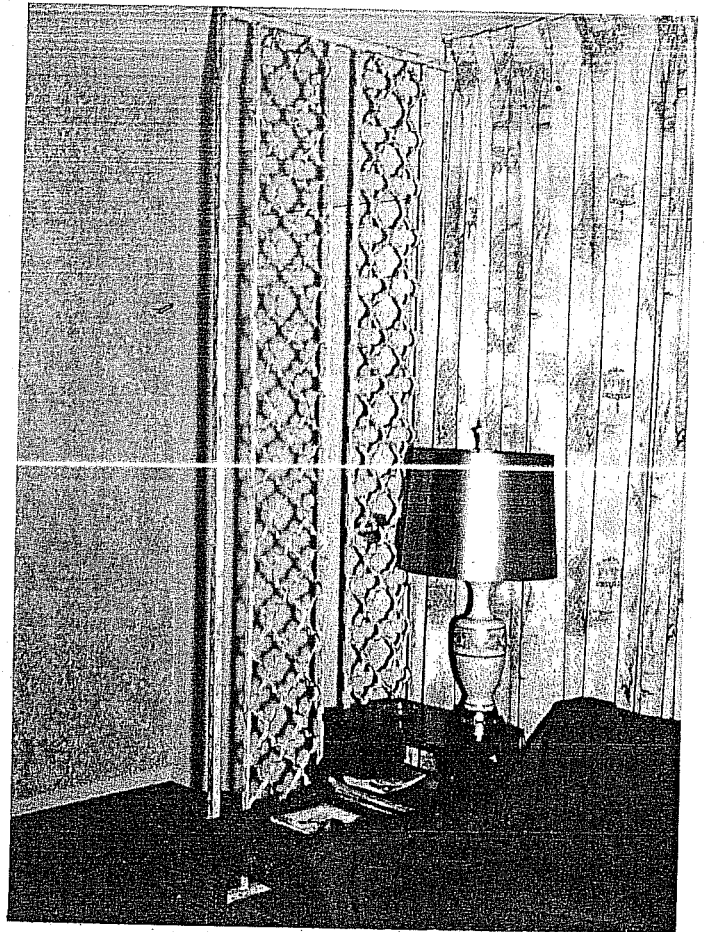
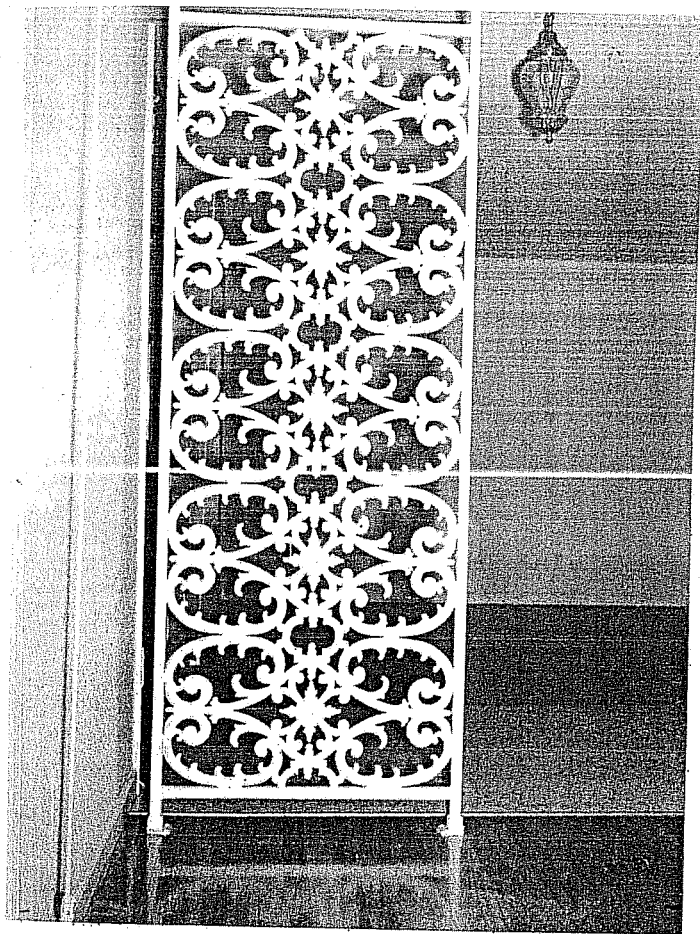
**KUPFERER BROS.**

Ornamental Iron Works, Inc.  
St. Louis, Missouri

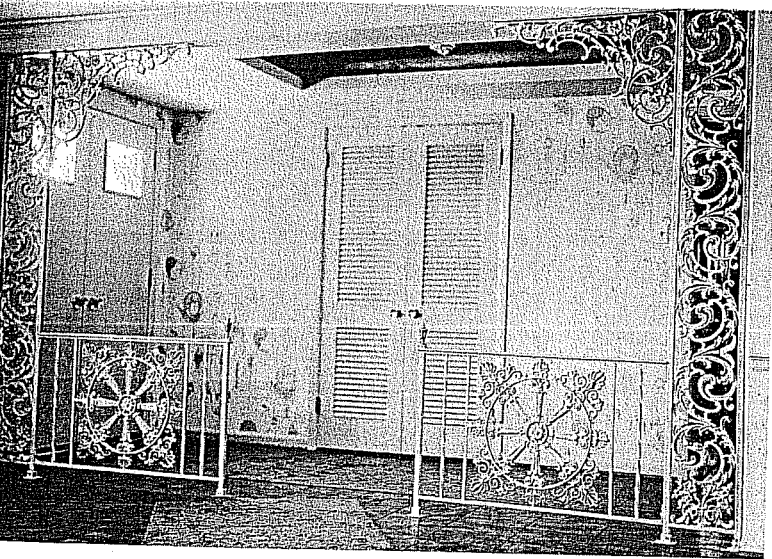
Page 15



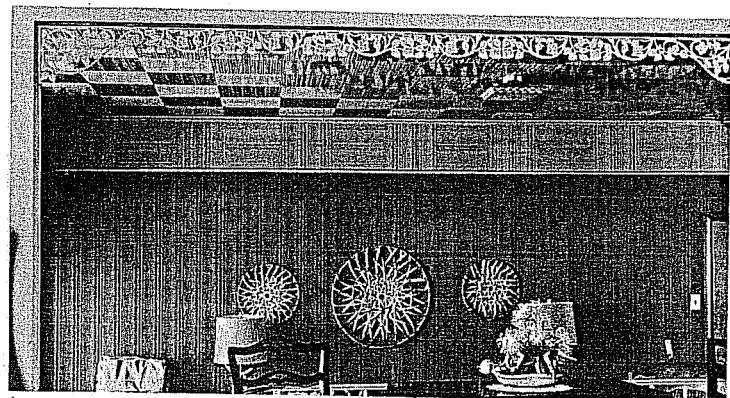




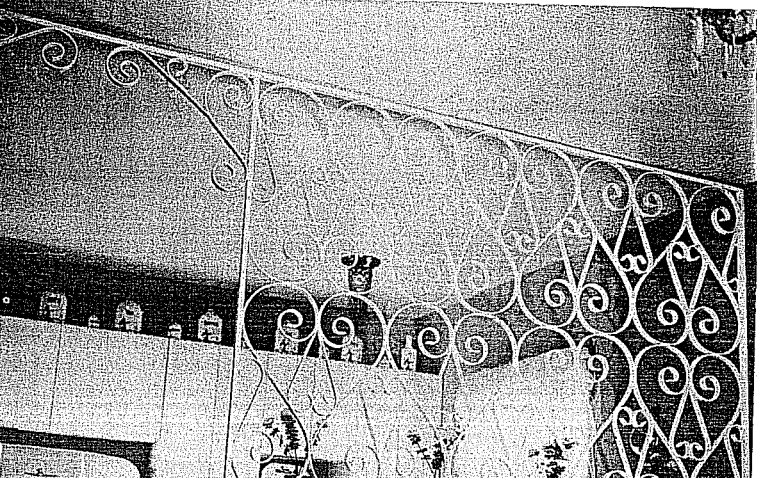
Wrought-Rite ornamental iron dividers are used effectively to enhance living room - dining room combinations.



A combination of columns, cornices and railings used as room dividers add grace and beauty, as in the room at left.



Interior panels used as overhead room dividers provide many interesting effects (above).

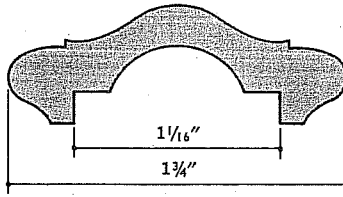
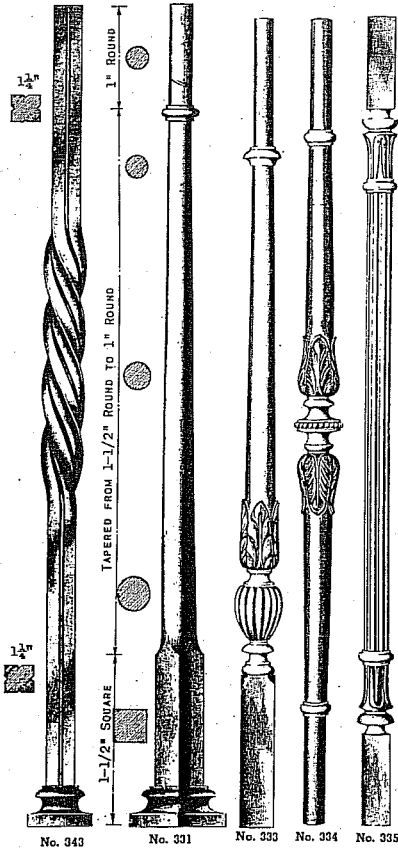


Wrought-Rite ornamental iron room dividers give kitchen - dining room combinations a note of friendly charm. Many unusual variations may be obtained according to patterns used.

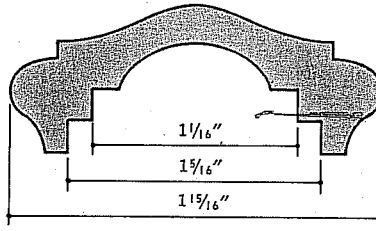
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**FORGED STARTING POSTS  
AND BALUSTER BARS**

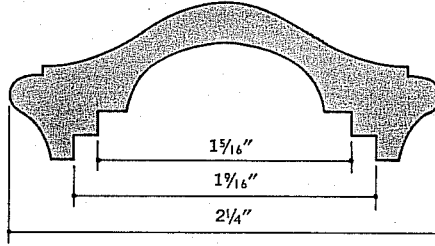
Length: 3'-0"



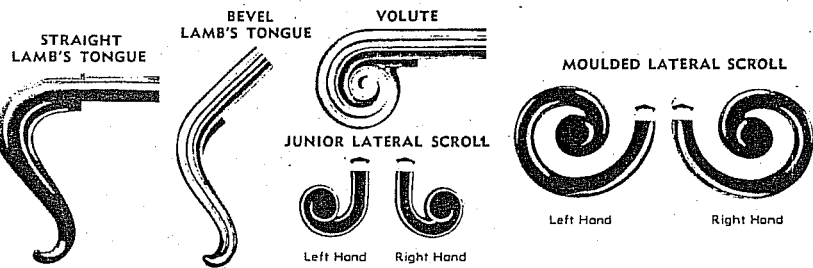
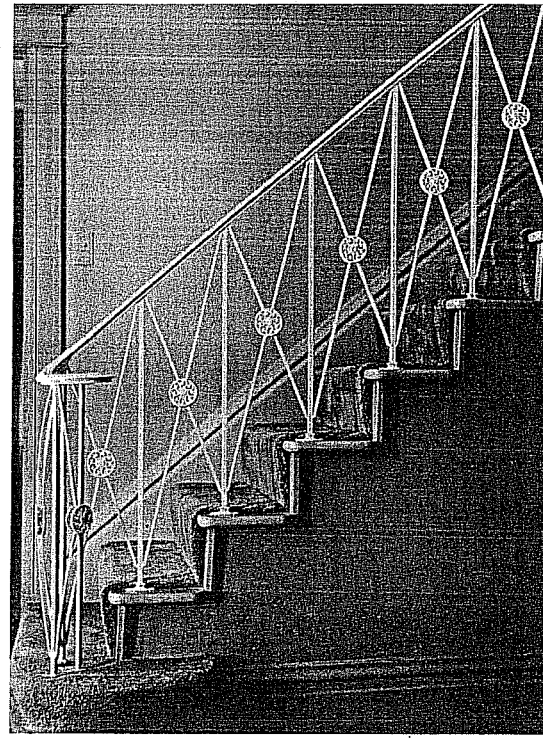
4429 Steel 1.60 lb.



4428 Steel 1.95 lb.

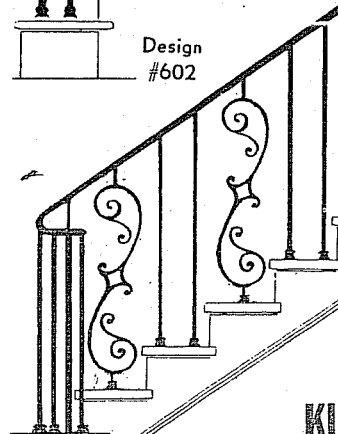
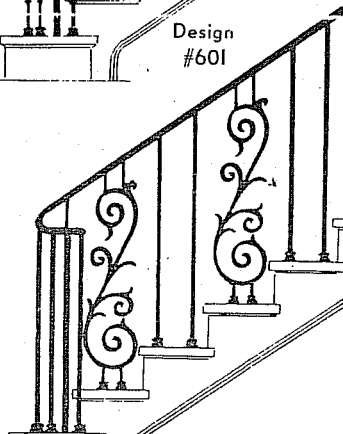
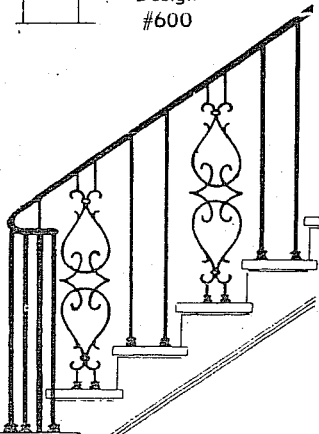
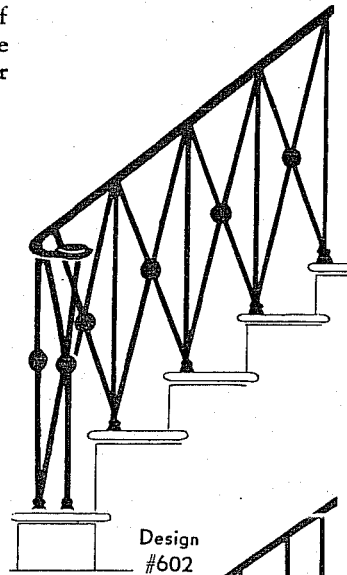
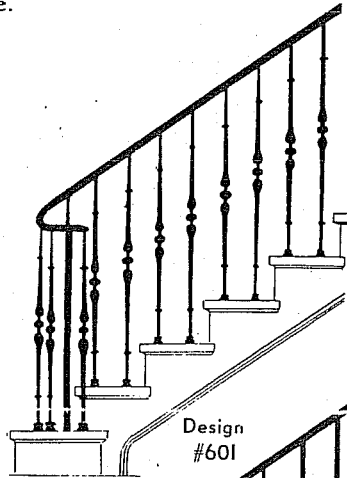
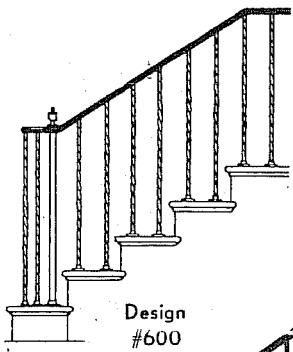


4441 Steel 2.00 lb.



**INTERIOR STAIR RAILS**

Interior ornamental iron stair rails are impressive and of increasing importance in modern architecture. Wrought-Rite custom-built railings are available in a variety of patterns. Their cost is surprisingly reasonable.



**POLISHED BRASS FINIALS**

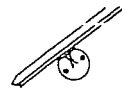


URN

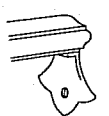
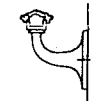


BALL

Wall Handrailing



Wall Bracket

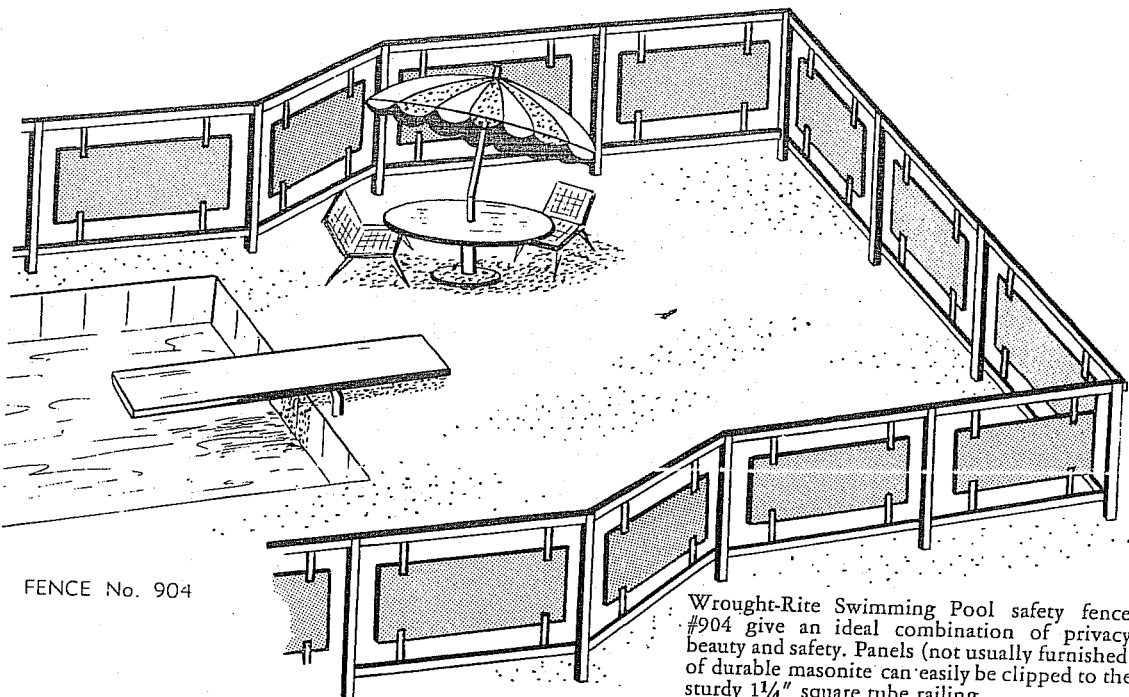


401 WALL FLANGE—Steel Only



# ORNAMENTAL WROUGHT IRON FENCES

Wrought-Rite standard wrought iron fences are manufactured in a wide variety of designs for residential, commercial and industrial uses. The designs on these pages are proven for beauty, durability and economy. Special designs are available on request.



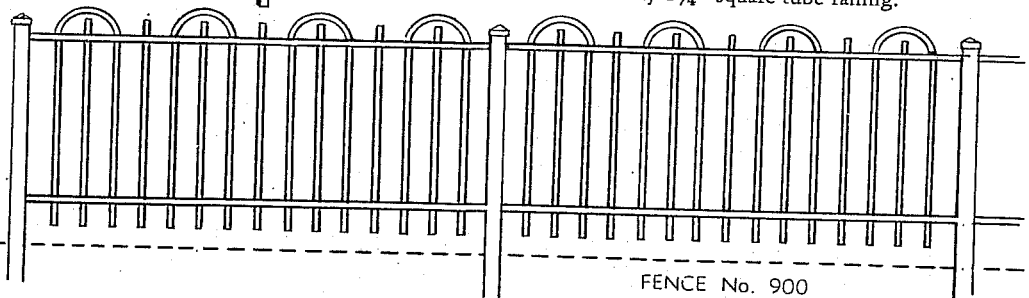
FENCE No. 904

Wrought-Rite Swimming Pool safety fences #904 give an ideal combination of privacy, beauty and safety. Panels (not usually furnished) of durable masonite can easily be clipped to the sturdy 1 1/4" square tube railing.

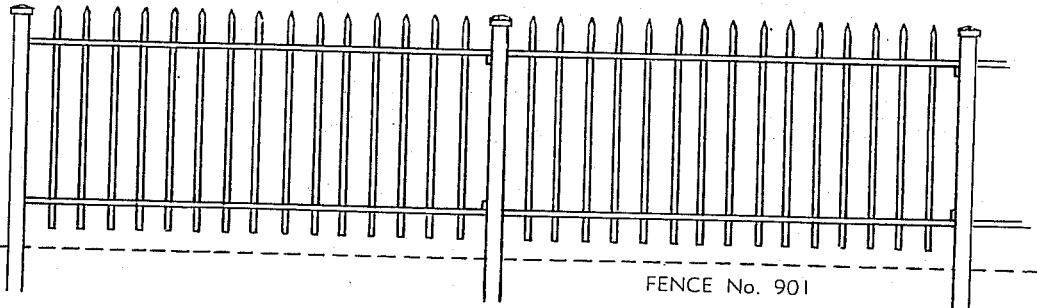
## SPECIFICATIONS FOR #900 SERIES FENCES

All posts to be either 1 1/4" or 2" square tubing as required; 1/2" solid steel pickets. (pointed or otherwise) on 5" centers; individual horizontal channels 1 1/4" x 1/2" x 1/8"; except for Top channels covered and re-inforced by molded steel caprail, then they will be of 1" x 1/2" x 1/8". Scrolls when used, to be of 3/16" x 1/2" strip steel. Note: (On the #900 & #901 fence when made over 42" finished height, an extra center horizontal channel is used.

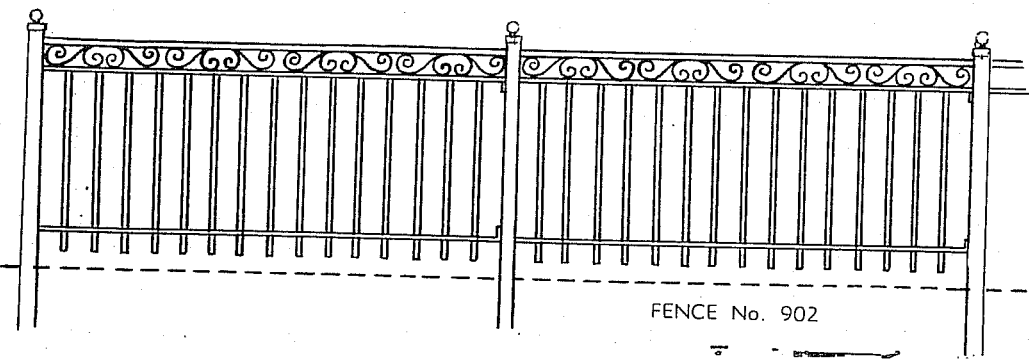
These fences are sold in three standard finished heights — 42", 48" or 60".



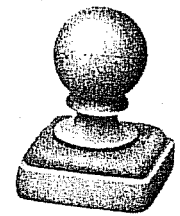
FENCE No. 900



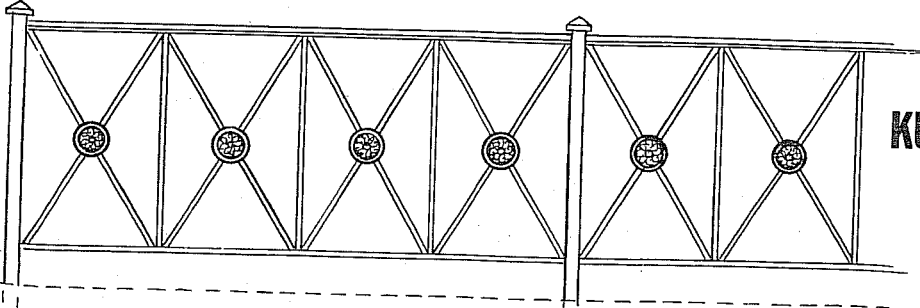
FENCE No. 901



FENCE No. 902

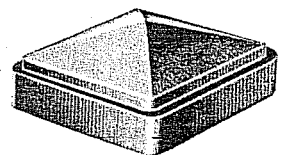


**CAST IRON BALL CAP**  
For use on 2" square Fence posts only.



FENCE No. 903

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Ornamental Iron Works, Inc.  
St. Louis, Missouri



**TYPE "A" CAST IRON**  
For use on 1 1/4" and 2" square fence posts.



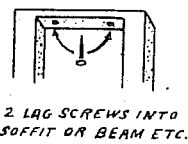
# WROUGHT RITE ORNAMENTAL Wrought Iron COLUMNS, BRACKETS AND CORNICE DESIGNS

By following these simple installation suggestions, your installation cost will be a minimum when you use Wrought-Rite Ornamental Iron Work by Master Craftsmen.

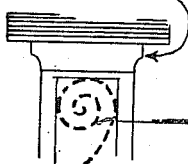
**LET US SHOW YOU HOW TO USE ORNAMENTAL IRON INEXPENSIVELY**

Ornamental Iron-work is beautiful, strong and permanent... It looks expensive, yet in most cases costs no more to install than wood.

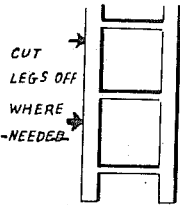
**TOP INSTALLATION**



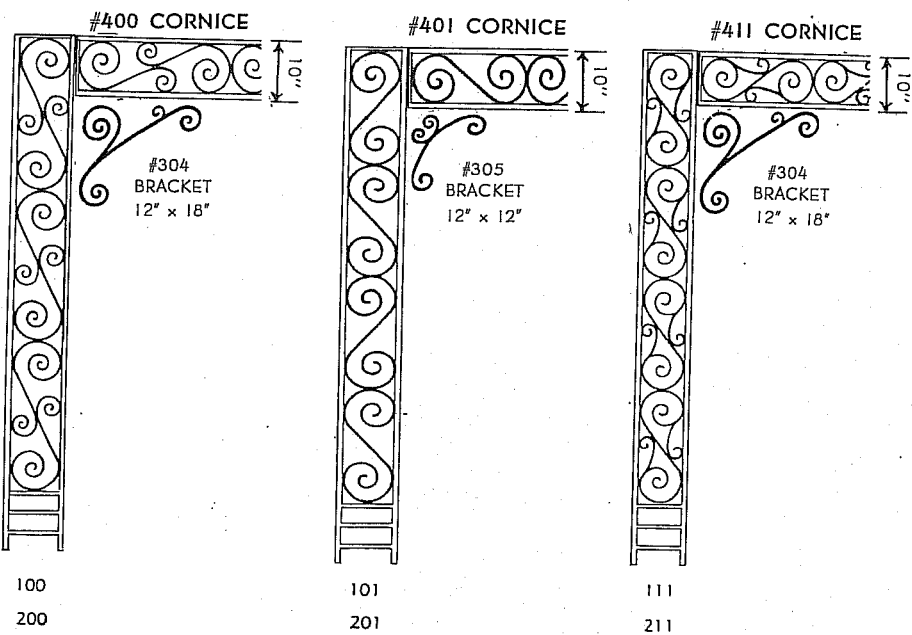
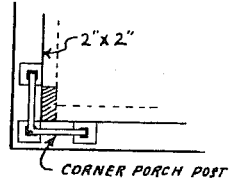
**TO MAKE HIGHER ADD WOOD BLOCK**



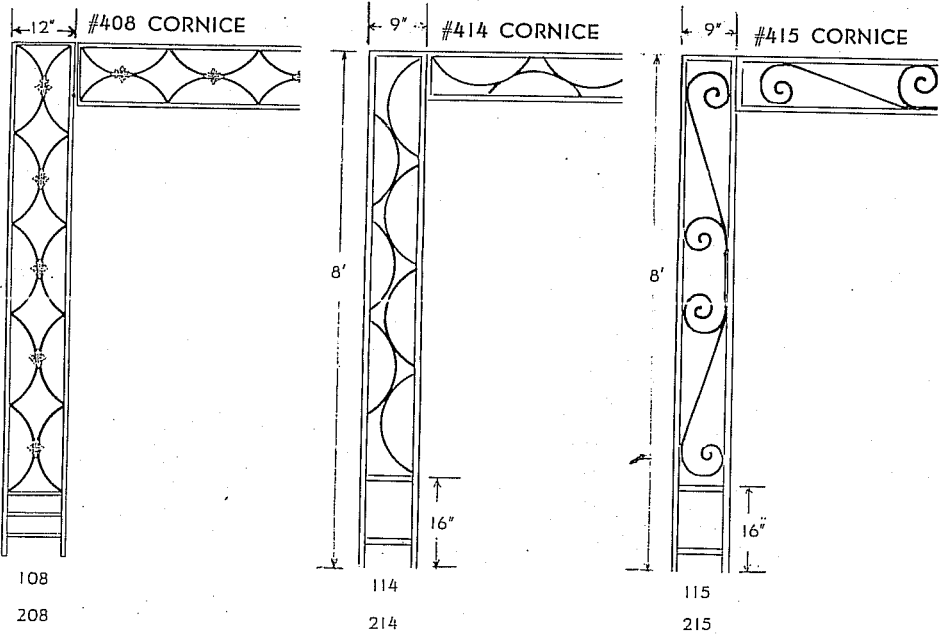
**UNIVERSAL CUT-OFF FEATURE**



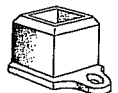
**2x2 FRAMING WITH SREEN-BUILD IN BEHIND CORNER PORCH POST**



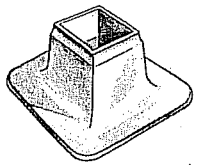
**USE STOCK SIZES FOR ECONOMY**—Columns are adjustable for 7' to 8' heights.  
\*Except where noted. Otherwise also available in special heights up to 11'



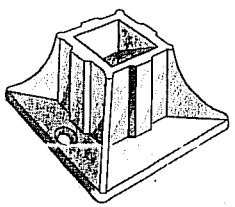
1" square hole floor shoe (flanges) available for installing columns & railing on wood floors and surface mounting only.



#1—Small (1 hole) column shoe only 1" high, 2"x1 1/2" base.



#4—Regular floor style or tube socket used for rail & columns 1 1/2" high, 3" sq. base.



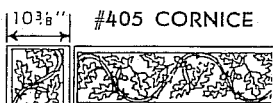
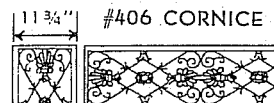
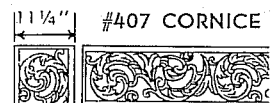
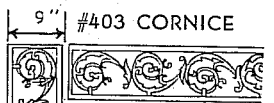

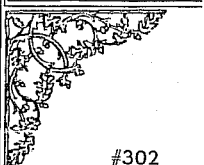
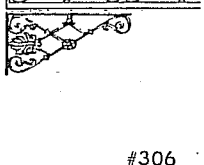

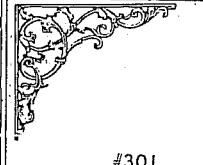
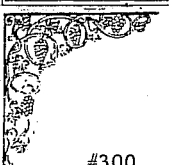


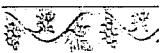
#700—Large base flange for railings and columns. 2" high, 3 1/4" sq. base.

**SPECIFICATIONS:**

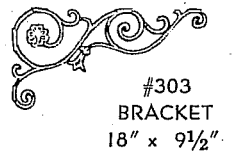
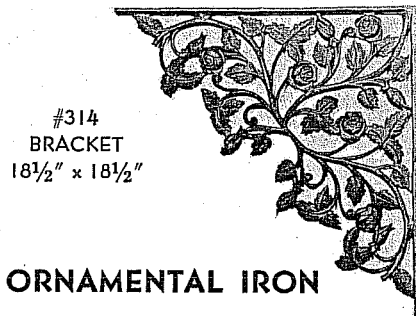
All welded construction. Column posts are 1" square tubing. Spacer bars are 1"x1/4" steel. Wrought Iron scroll designs 10 ga. x 3/4" all dip coated with one coat of epoxy paint.

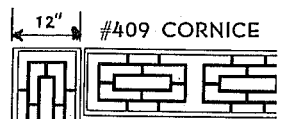
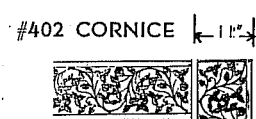
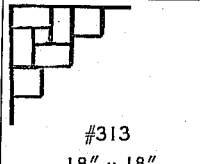
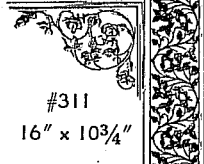
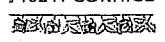

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# Wrought Rite Ornamental Cast Iron Work by Master Craftsmen

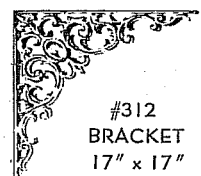
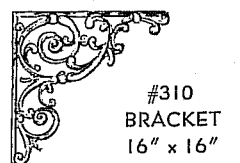
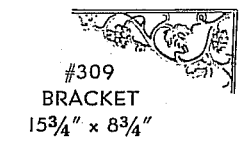
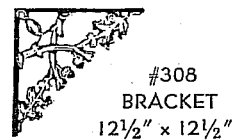
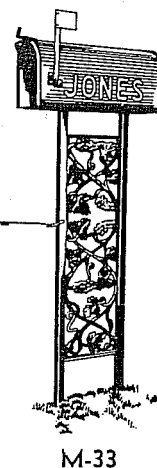
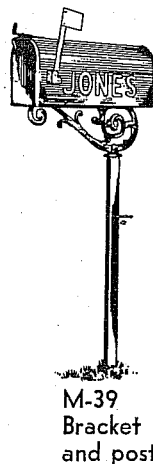
	 <b>#405 CORNICE</b> 10 3/8"	 <b>#406 CORNICE</b> 11 3/4"	 <b>#407 CORNICE</b> 11 1/4"	 <b>#403 CORNICE</b> 9"	 <b>#404 CORNIC</b> 10 3/8"
	 <b>#302 BRACKET</b> 23 1/2" x 23 1/2"	 <b>#306 BRACKET</b> 10" x 20"	 <b>#307 BRACKET</b> 29 3/4" x 22 1/2"	 <b>#301 BRACKET</b> 24 3/4" x 21"	 <b>#300 BRACKET</b> 22 3/4" x 23 3/4"
	 <b>#405-B CORNICE</b>			 <b>#403-B CORNICE</b>	 <b>#404-B CORNICE</b>
SINGLE COLUMNS	105	106	107	103	104
ANGLE COLUMNS	205	206	207	203	204

The Stock Columns, Cornice and Brackets as illustrated here are very fine examples of ornamental ironwork. Authentic in design, they are truly beautiful reproductions of the original patterns created long ago by old masters in the craft. For most appropriate combinations see illustrations.



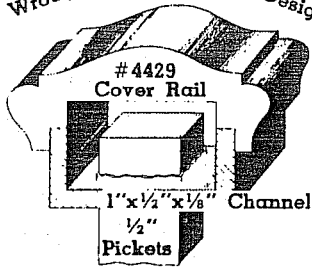
 <b>#409 CORNICE</b> 12"	 <b>#402 CORNICE</b> 11"
 <b>#313 BRACKET</b> 18" x 18"	 <b>#311 BRACKET</b> 16" x 10 3/4"
 <b>#402-A CORNICE</b>	 <b>#402-B CORNICE</b>
SINGLE COLUMNS	109
ANGLE COLUMNS	209

## ORNAMENTAL IRON MAIL BOX STANDS



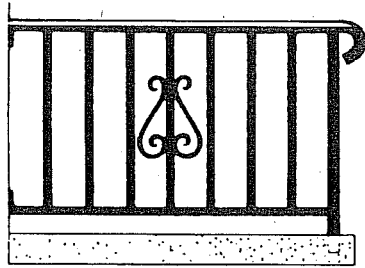


Wrought-Rite Rust Proof Design

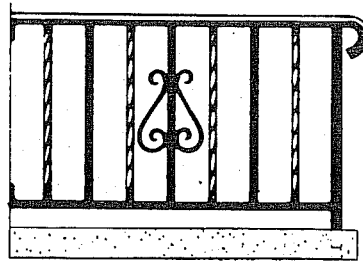


## STANDARD CUSTOM RAILINGS

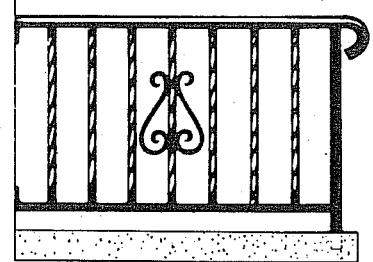
Wrought-Rite custom built ornamental iron railings give custom craftsmanship quality at stock railing prices. The No. 500, 501 & 502 series railings are fabricated with these features: No. 4429 molded cover rail (illustrated at left), 1" x 1/2" x 1/8" channels, 1" square posts, ball ornaments each post, rolled end on step rail, standard scroll each section, 1/2" square pickets on approximate 5" centers, 30" finished height after erection. Rails are dip coated with a rust inhibitive paint. The No. 500 series rail price includes all the above features. There are no extras in cost, just one price per foot—except when you desire to use one of our special rail designs shown below.



#500 Rail

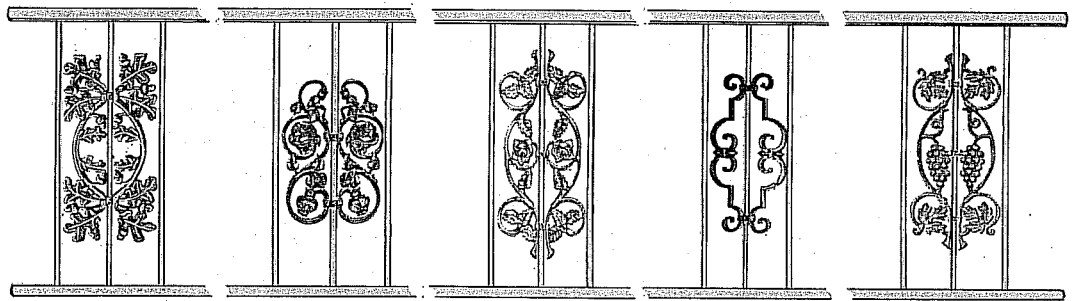


#501 Rail



#502 Rail

These cast iron railing ornaments are extra when used with the No. 500 series railings above or No. 10 rail\* below.



#564 DESIGN

Width 8 1/2"  
Height 17"

#562 DESIGN

Width 7 5/8"  
Height 11 1/2"

#566 DESIGN

Width 8 3/8"  
Height 18 1/2"

#559 DESIGN

Width 6 5/8"  
Height 14 1/4"

#563 DESIGN

Width 7 1/2"  
Height 16 1/2"

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Ornamental Iron Works, Inc.  
St. Louis, Missouri

These special wrought iron scroll designs are also extra when used in the No. 500, 501 & 502 series only.



#556 DESIGN



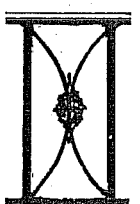
#550 DESIGN



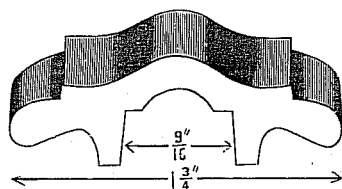
#557 DESIGN



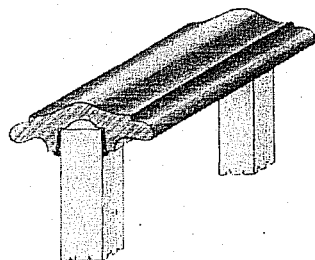
#553 DESIGN



#565 DESIGN

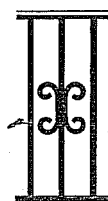


No. 4437

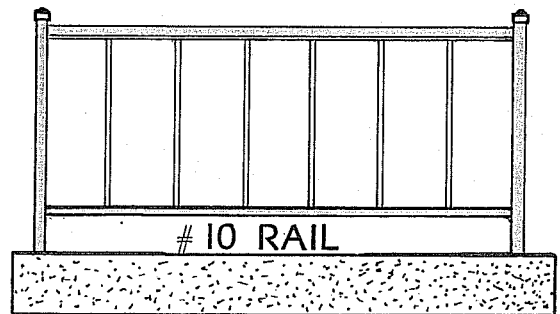


No. 4437

With balusters welded directly to the top rolled steel handrail for lighter construction.



STANDARD  
#10 RAIL\*  
DESIGN



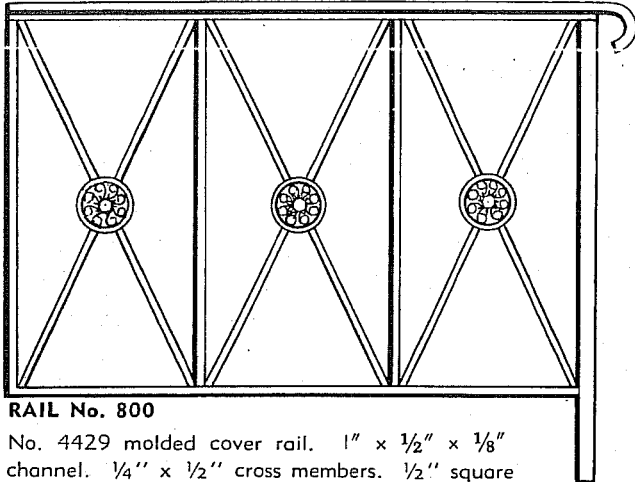
# 10 RAIL

\*On No. 10 Rail having fixed 6" center Picket-spacing, designs are placed as near to center as possible

# WROUGHT-RITE

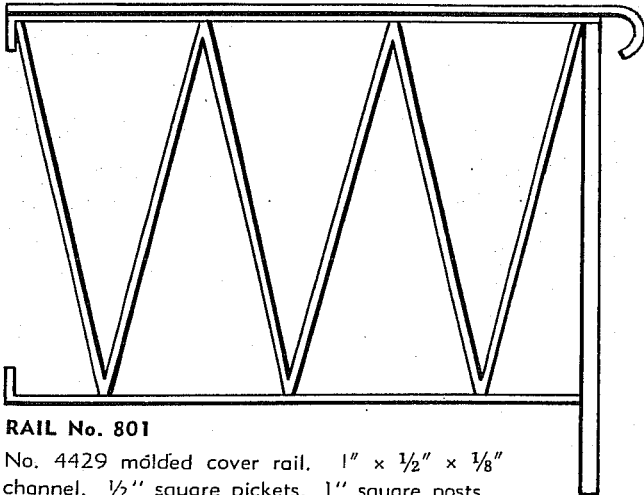
## MODERN RAILING DESIGNS

Because of the increasing importance of modern railings in contemporary architecture, Kupferer Brothers have added the three standard, modern railings shown on this page. They are designed for versatility and may be used effectively in almost any plan that calls for a modern railing.



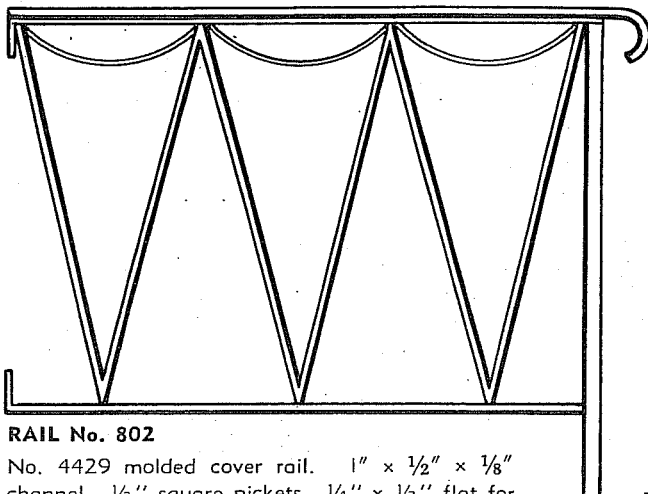
**RAIL No. 800**

No. 4429 molded cover rail. 1" x 1/2" x 1/8" channel. 1/4" x 1/2" cross members. 1/2" square pickets. 1" square posts and rosettes.



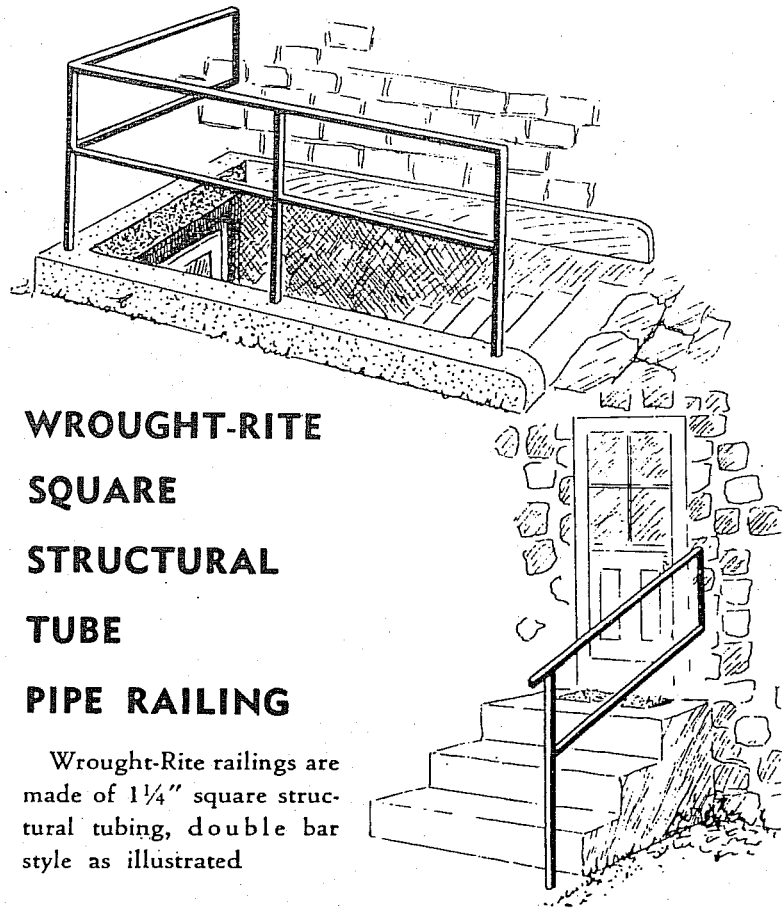
**RAIL No. 801**

No. 4429 molded cover rail. 1" x 1/2" x 1/8" channel. 1/2" square pickets. 1" square posts.



**RAIL No. 802**

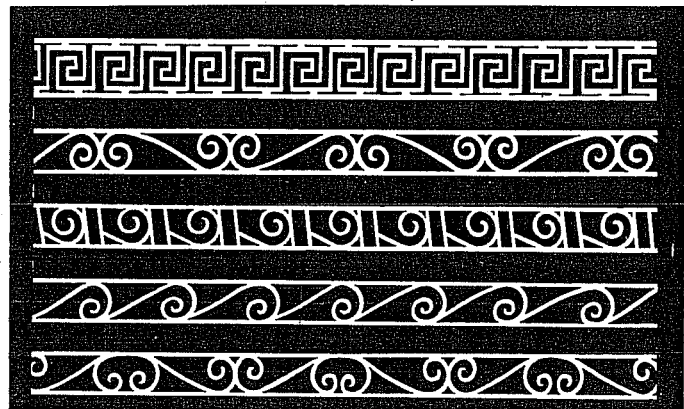
No. 4429 molded cover rail. 1" x 1/2" x 1/8" channel. 1/2" square pickets. 1/4" x 1/2" flat for ribbon. 1" square posts.



## WROUGHT-RITE SQUARE STRUCTURAL TUBE PIPE RAILING

Wrought-Rite railings are made of 1 1/4" square structural tubing, double bar style as illustrated

## HAND RAILING DESIGNS



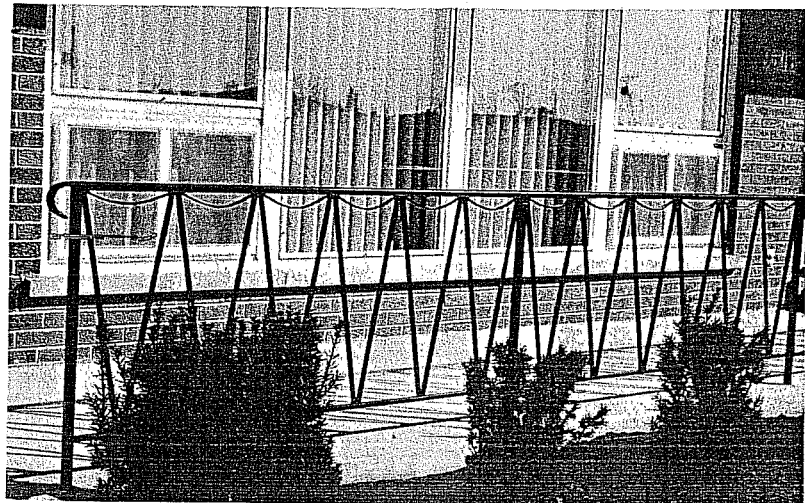
No. 1

No. 2

No. 3

No. 4

No. 5



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Ornamental Iron Works, Inc.

**RAIL No. 802**



**DO-IT-YOURSELF**  
**ADJUSTABLE**  
**RAILING**

Shown here are the parts and parts numbers used to make the Wrought-Rite adjustable railing:

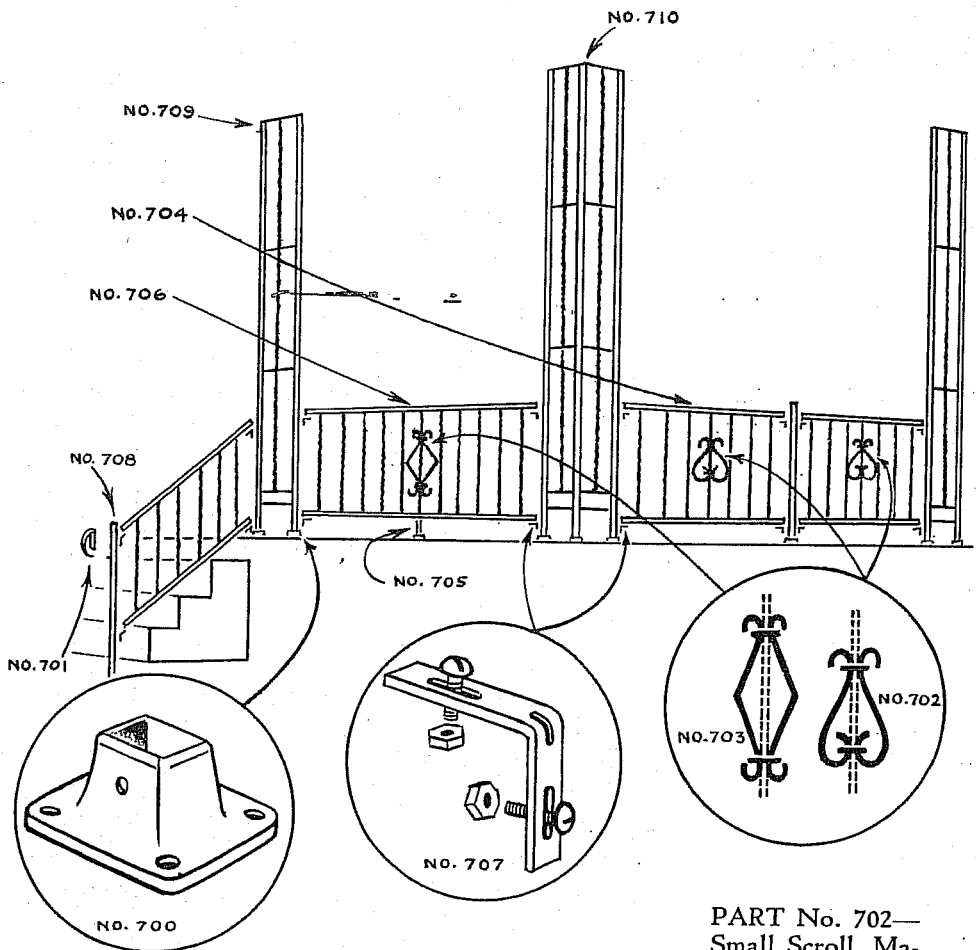
PART No. 704 — Completely adjustable 4'-0" section of railing.

PART No. 706 — Completely adjustable 6'-0" section of railing, suitable for step or platform railing. The materials used in fabrication are: 1/2" x 1" x 1/8" channels for top and bottom rails, and twisted pickets made of 3/16" x 5/8" band iron set 6" center to center.

PART No. 708 — Newel Post. 1" square tubing 36" long and pre-drilled for attaching to railings. Cap is a cast aluminum fitting factory-pressed into post. Newel posts may be used as corner, intermediate or end posts.

PART No. 701—Lamb's Tongue. Material consists of 1/2" x 1" x 1/8" channels. This is an "extra" to enhance the appearance of the finished railing.

PART No. 705—Center Support, 1" square and 6" long. Should be used when railing section is over 4'-0" long but under 6'-0" long.



PART No. 700 — Base Flange for Newel Post, used to attach newel post to surface of masonry floor or where railings are installed on a wood deck.

PART No. 707—Adjustable Fittings. Packaged in one set of 4 each. Set is required with each section of railing. Furnished with 1/4" x 1 3/4" round head bolts and nuts and 1/4" x 1/2" oval head bolts.

PART No. 709—Single Column. Material is 1" square structural tubing with 1/2" x 1" x 1/8" channel dividers. The picket is 5/8" x 3/16" band iron. The top plate is pre-drilled for ease of erection. These columns are adjustable from 6'10" to 8'0". They are 9 1/2" wide.

PART No. 710—Angle Column. This is built with the same specification as Part No. 709, the single column.

PART No. 702—Small Scroll. Material is 3/8" x 3/16" band iron. Scrolls are 7 1/2" wide and 12" long.

PART No. 703—Large Scroll. Material is same as small scroll. These larger scrolls are 7 1/2" wide and 21" long. Large and small scrolls may also be added to columns.

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St. Louis, Missouri

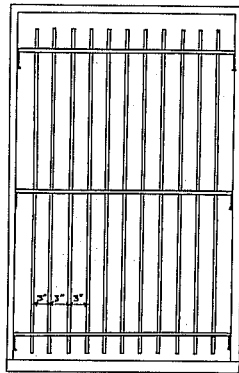
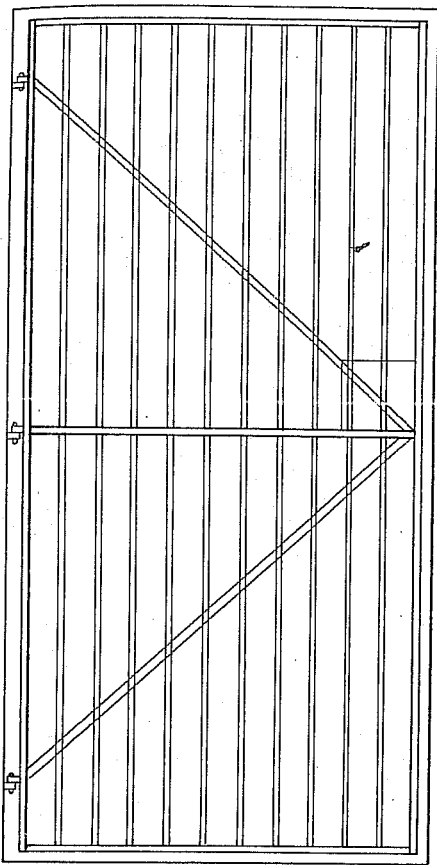




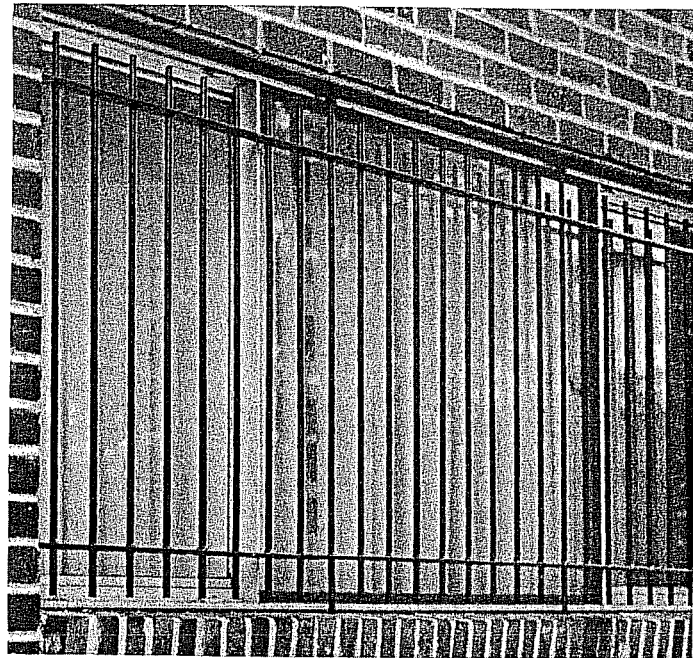
MADE BY  
Master Craftsmen

## WINDOW AND DOOR GUARDS For Safety, Privacy, Protection

These rugged Wrought-Rite window guards are built for maximum protection . . . maximum light and ventilation. A one-inch space is left at top and bottom of frame for ease of painting and cleaning.



All channels are punched to receive the round bars. Where each bar passes through the channel, it is arc welded. The clips are welded in the end of channel inset approximately 1/16" for better erection. A center cross bar is used on any window guard over 42" high.

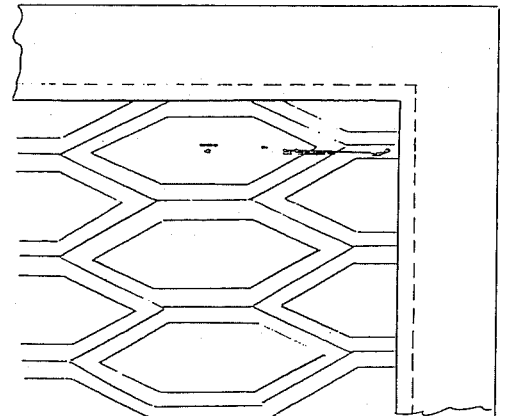


## WINDOW WELL GRATES

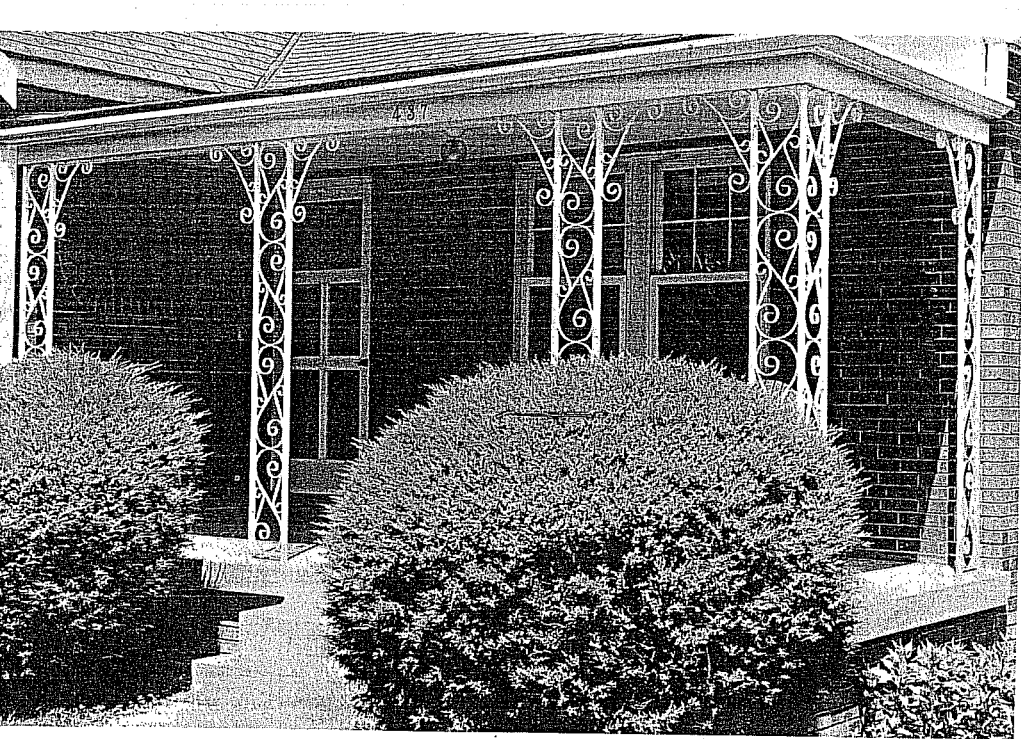


Wrought-Rite window well grates are made of expanded metal which combines light weight with unusual strength because each diamond is designed like a truss; every strand works to distribute the load in many directions to the supporting structure. (Note truss-like construction of expanded metal in illustration at right.)

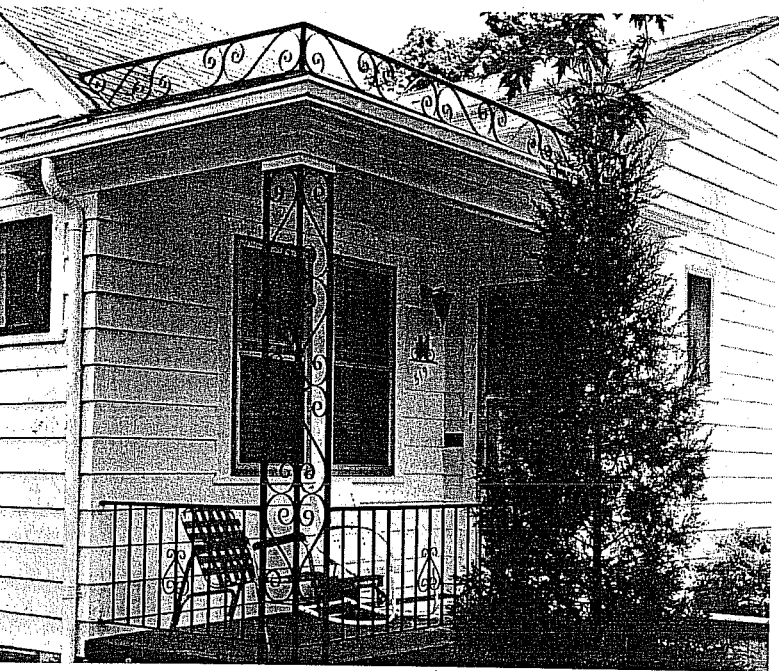
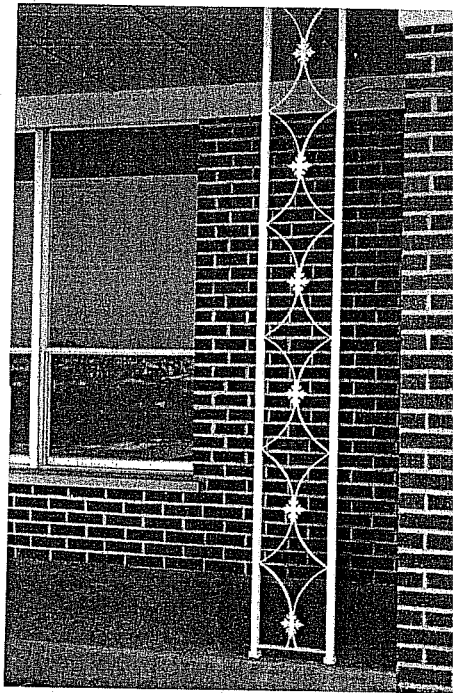
This expanded metal is framed with 1 1/4" x 1 1/4" x 3/16" angle iron on all guards. The only guards not fabricated in this manner are the half-circle and irregular shaped covers. On these guards a 1/4" x 1 1/4" flat bar forms the edge.



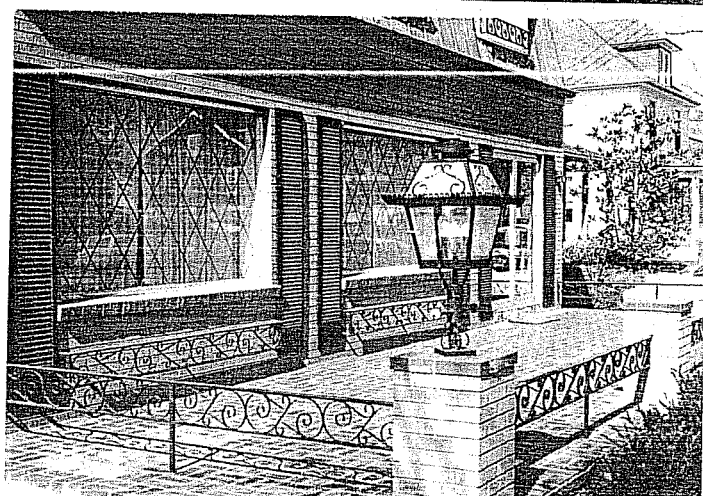
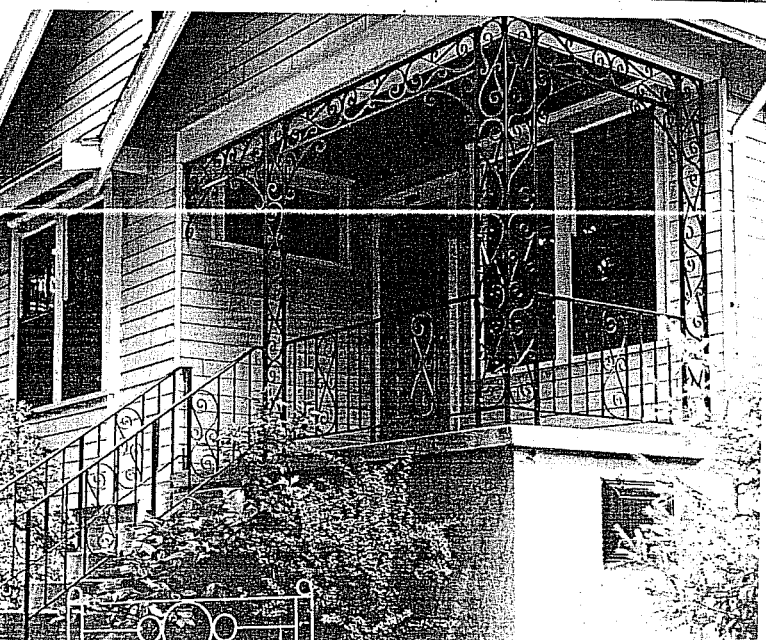
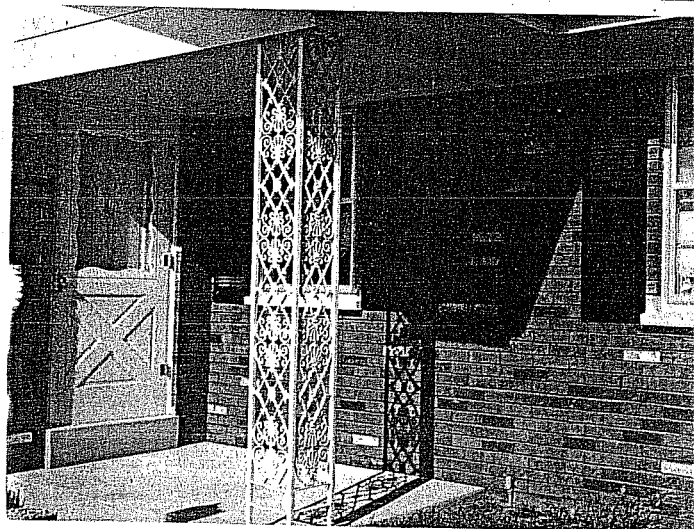
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**STOCK COLUMNS,  
BRACKETS  
AND CORNICES**

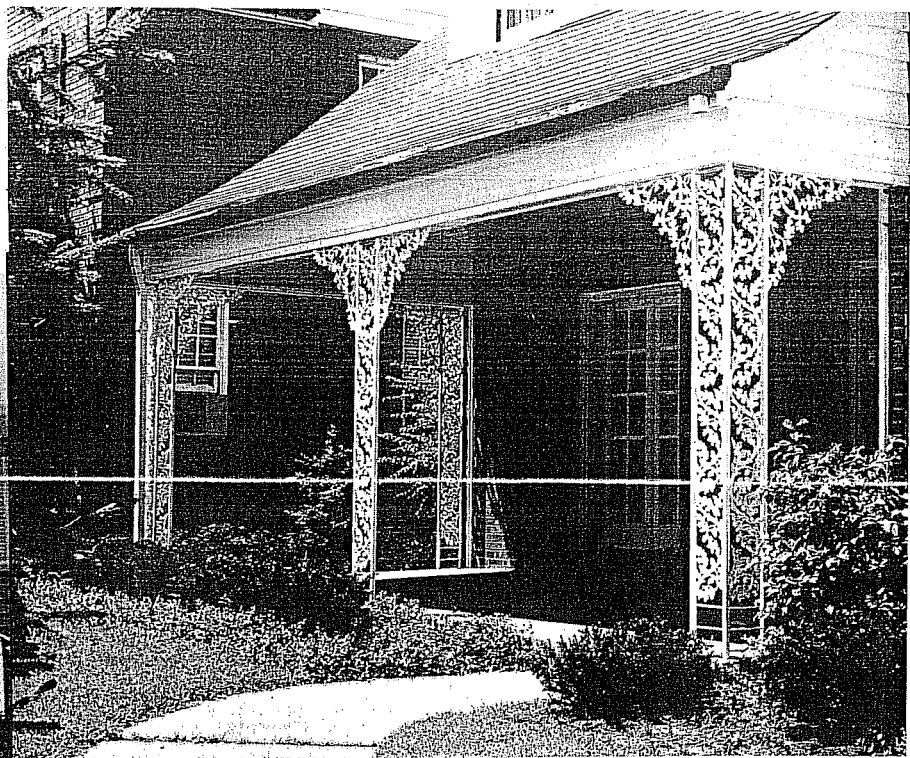


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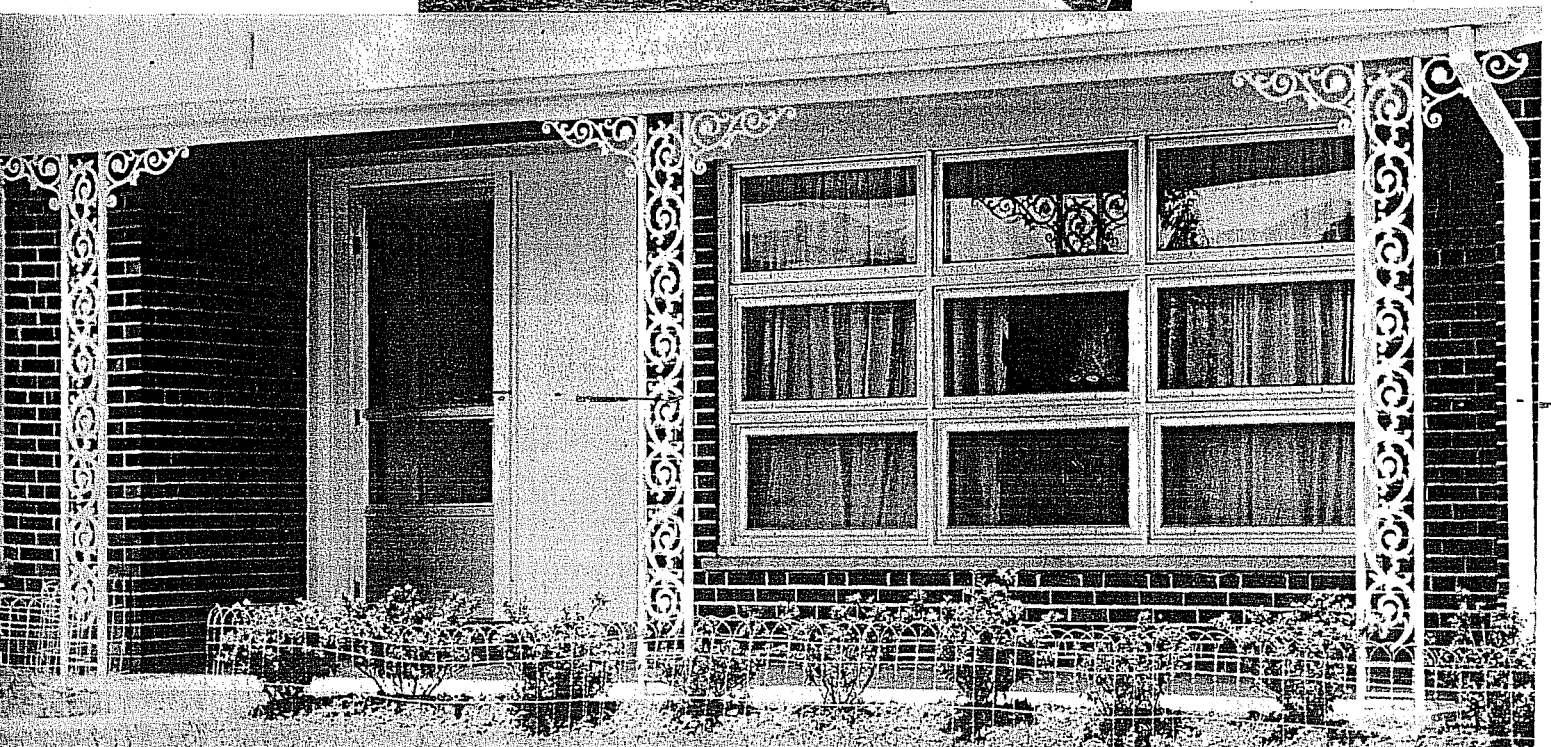
## CAST IRON DESIGNS



Columns, Brackets and Railings illustrated here are excellent examples of authentic cast designs. They are truly beautiful reproductions of the original patterns created long ago by old masters in the craft.

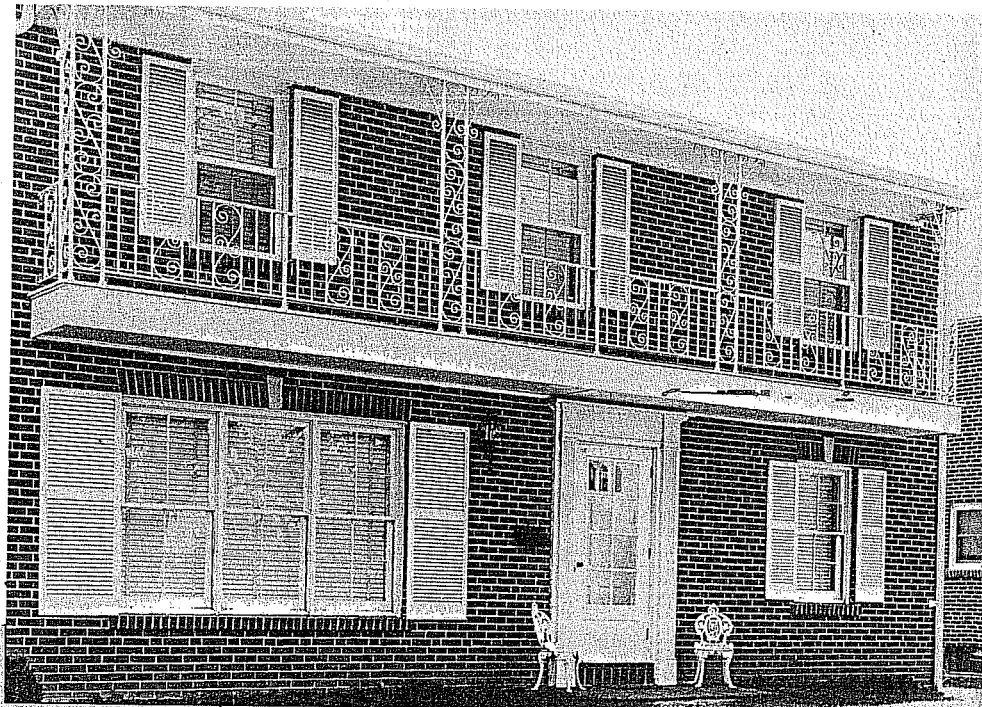


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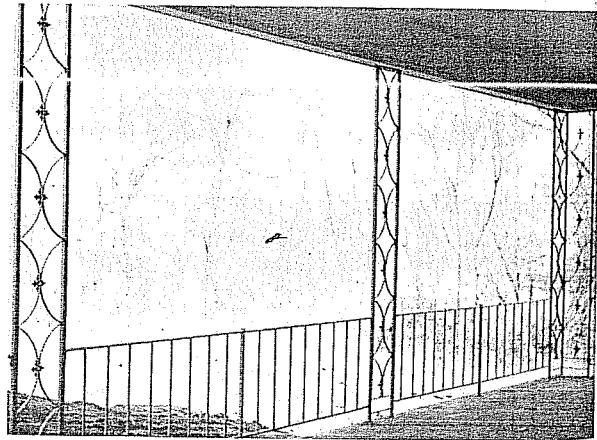
Another illustration of the versatility of the No. 500 railing, used here with No. 550 design, No. 100 columns, No. 304 brackets.



0 Rails  
with  
standard  
roll  
with  
00  
mns

**STOCK  
COLUMNS  
AND  
BRACKETS  
WITH  
STANDARD  
RAILINGS**

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#10 Rail used



No. 500 railing used in combination with No. 560 design, using lateral scrolls and brass urns.

**WROUGHT-RITE  
CUSTOM-BUILT  
RAILINGS ADD  
PRACTICAL BEAUTY  
WHEREVER USED**

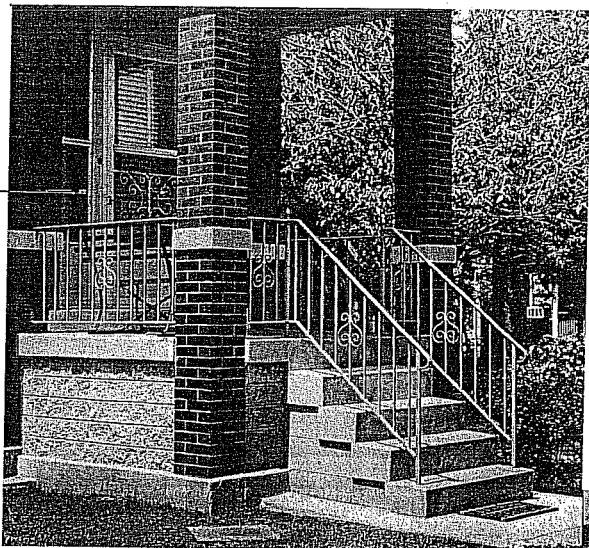


RAILING No. 501 with alternate twisted pickets, above and at left of page.

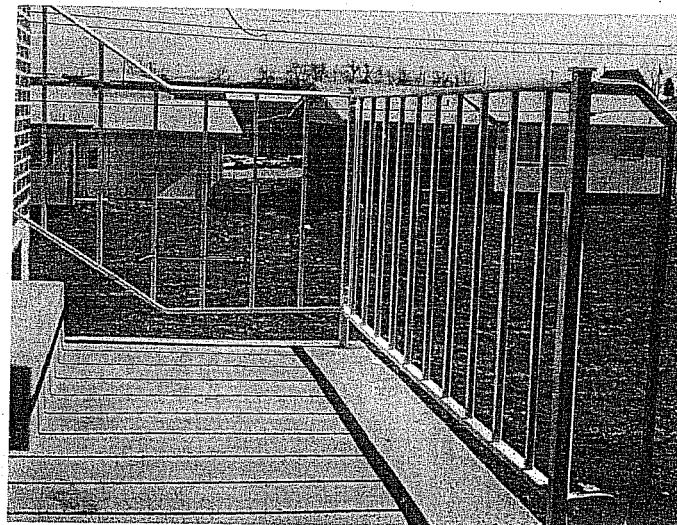


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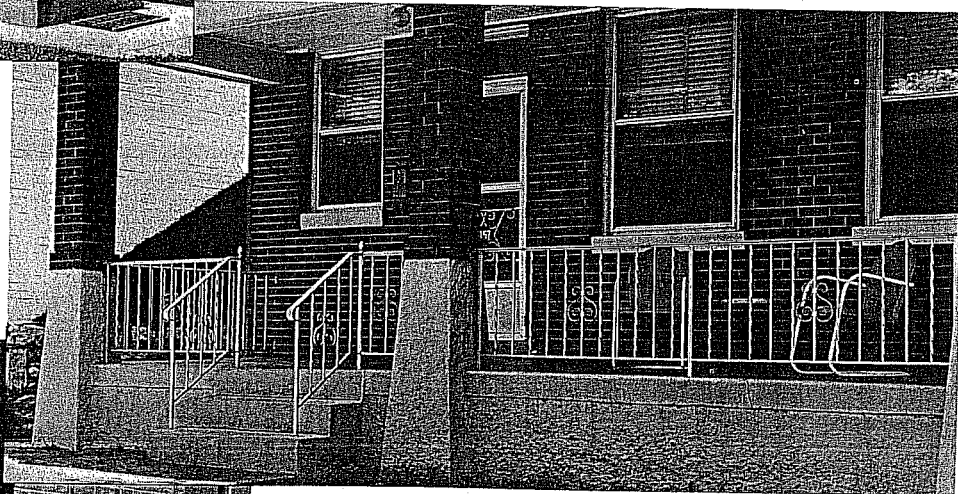


No. 500 RAIL



No. 10  
Economy  
Type Rail

No. 501 RAIL



The possibilities for exterior use of Wrought-Rite custom-built railings are numerous. Wherever used, they add beauty inexpensively.

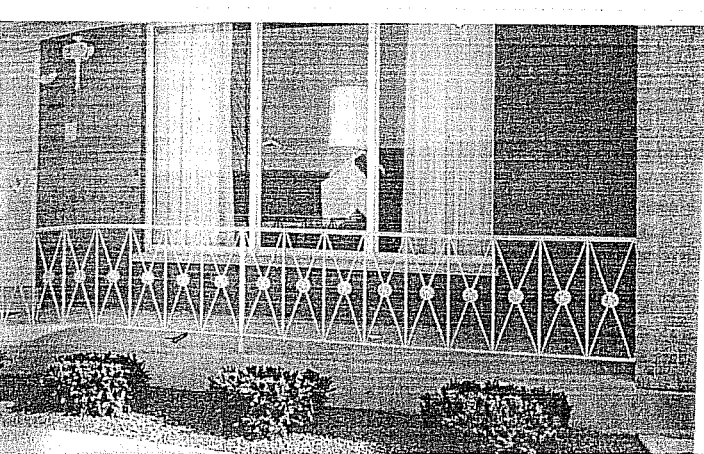


No. 10 Rail with No. 564  
Curly Oak Design

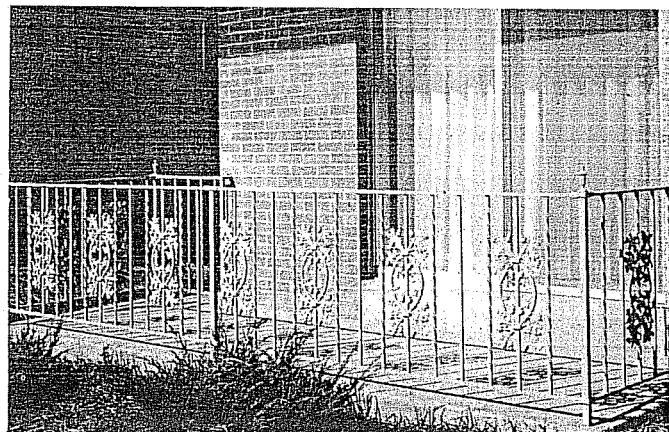


No. 500 RAIL





No. 800 Rail



No. 501 Rail with No. 564 Design

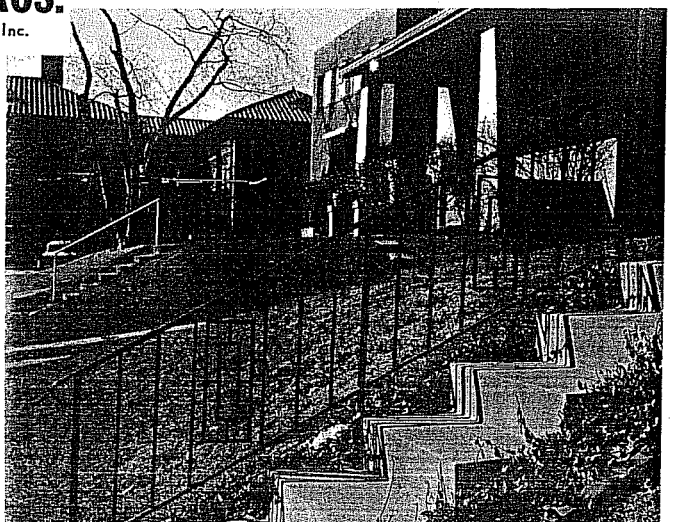


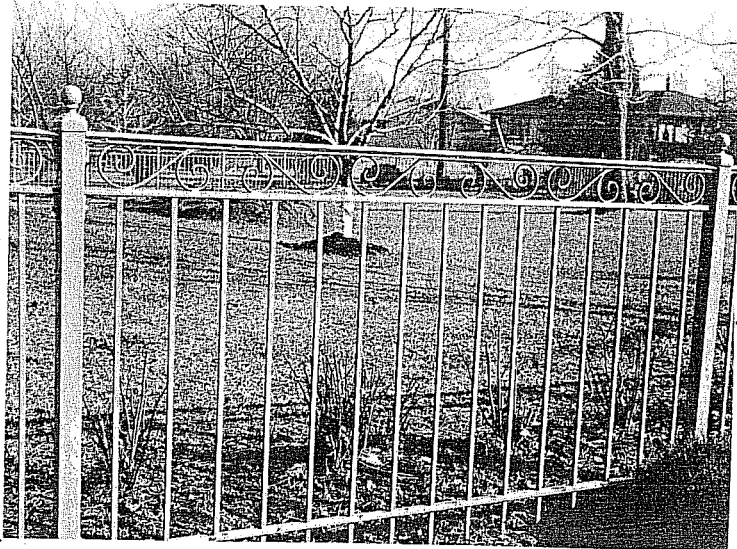
Custom built wrought iron railing with added No. 2 hand rail.

No. 500 Rail with No. 1031 Curly Oak Design

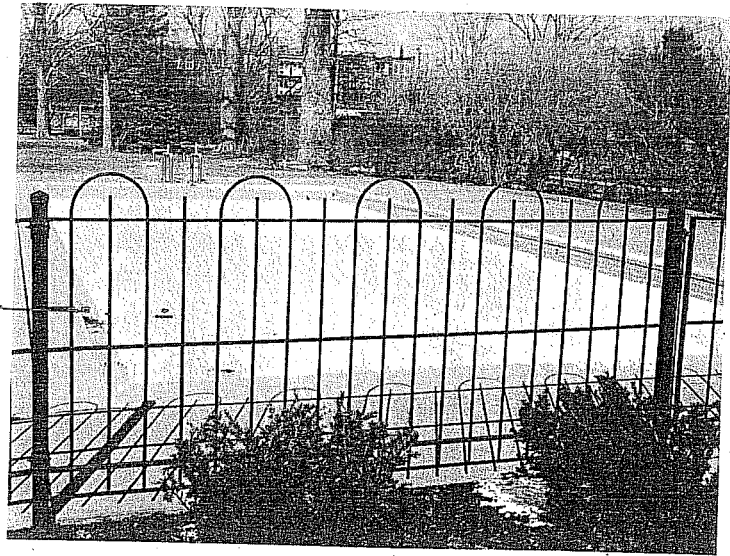
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No. 500 Rail with No. 1501 Rail Design

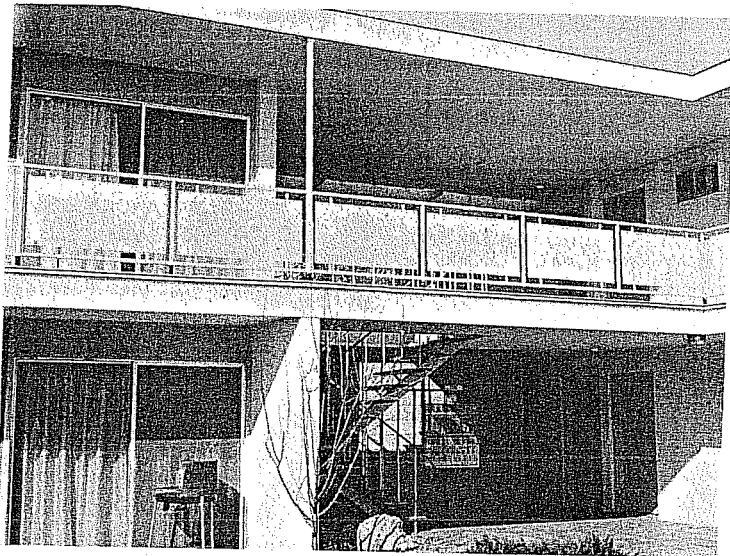




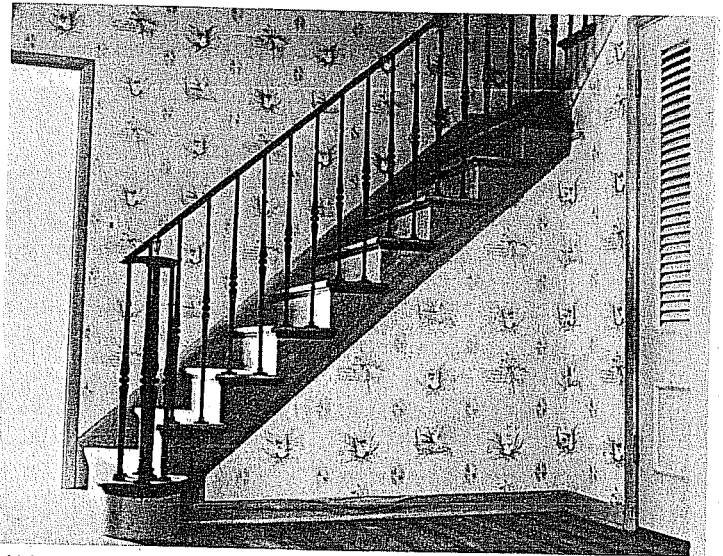
No. 902 Fence using 2" Square Posts with a cast iron Ball Cap



No. 900 Fence with 1 1/4" Square Posts topped with "A" Caps



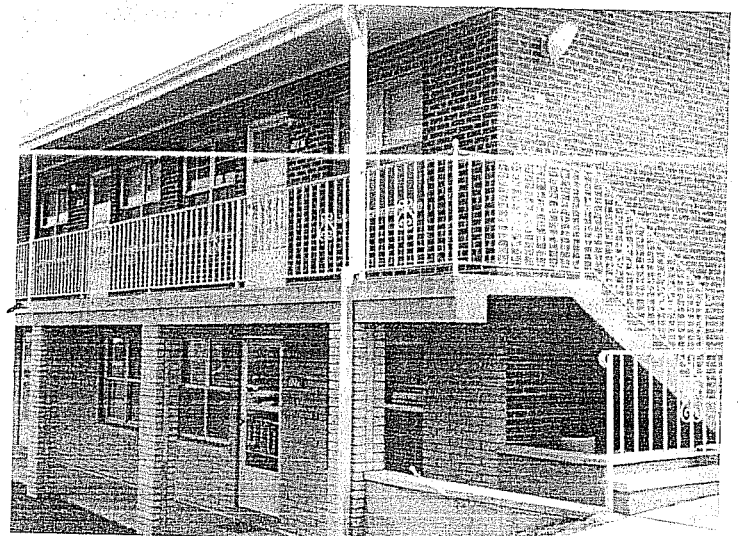
No. 904 Safety Fence

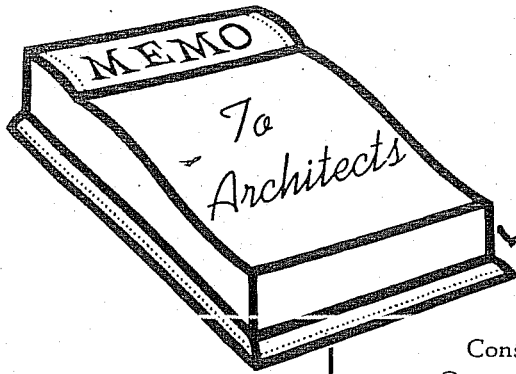


No. 601 Interior Rail

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Below are but a few of many newly built apartments using Wrought-Rite Iron Products to beautify and enhance an otherwise plainly built structure.





Consider carefully the merits of Kupferer Bros. Ornamental Iron for your next project. An ideal material to use on most all types of buildings, Kupferer Bros. Ornamental Iron provides the architect with wide opportunities to combine strength and permanence with unique and ornamental effects. Kupferer Bros. Ornamental Iron offers interesting contrasts between fine detail and masonry masses, also in color, because ornamental iron may be painted to contrast or blend with other materials. And ornamental iron is reasonable in cost.

Kupferer Bros. Ornamental Iron comes in a wide choice of patterns, most of them with matching corner pieces, center pieces and crestings. Call on Kupferer Bros. for suggestions or other assistance in adapting ornamental ironwork to any type of construction. Our complete consulting and design service is yours without cost or obligation.

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# WROUGHT RITE

*Wrought Iron of Distinction*

MADE BY  
Master Craftsmen

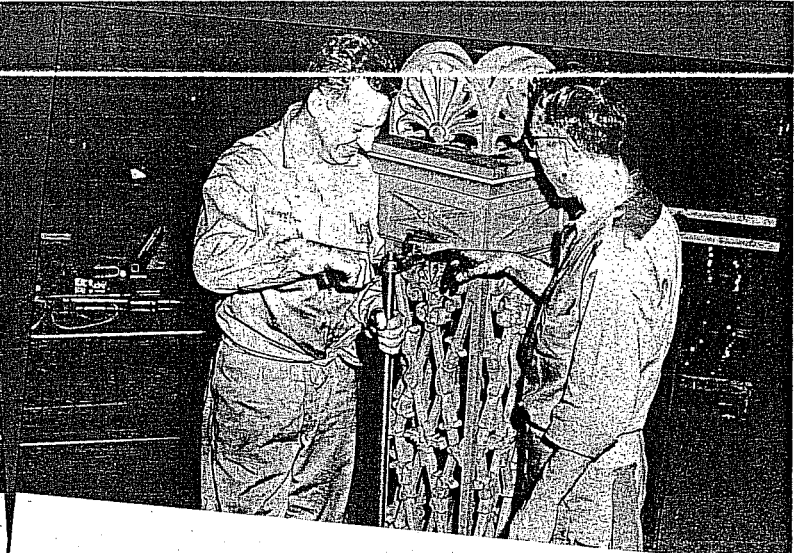
8701 Grant Road

St. Louis, (Crestwood) Mo. 63123



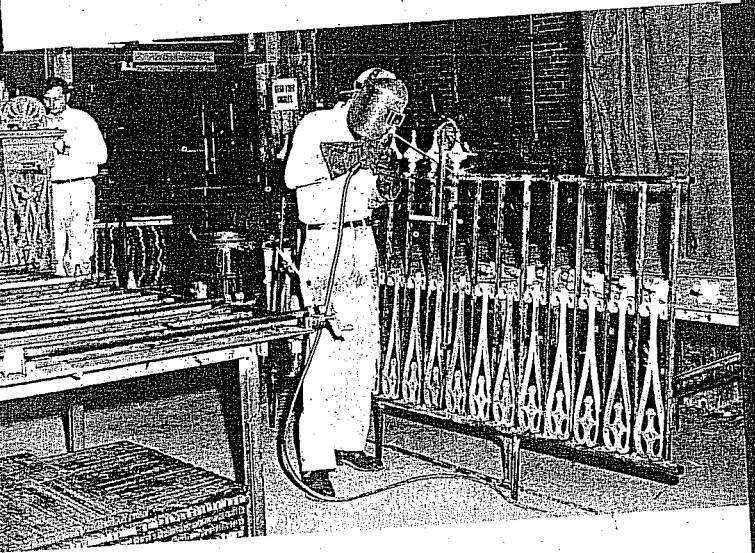
## LAYOUT DEPARTMENT

The first step in translating plans to finished product. Here Kupferer Bros. general superintendent and engineer discuss fabrication of Old St. Louis Courthouse wrought iron fence restoration project.



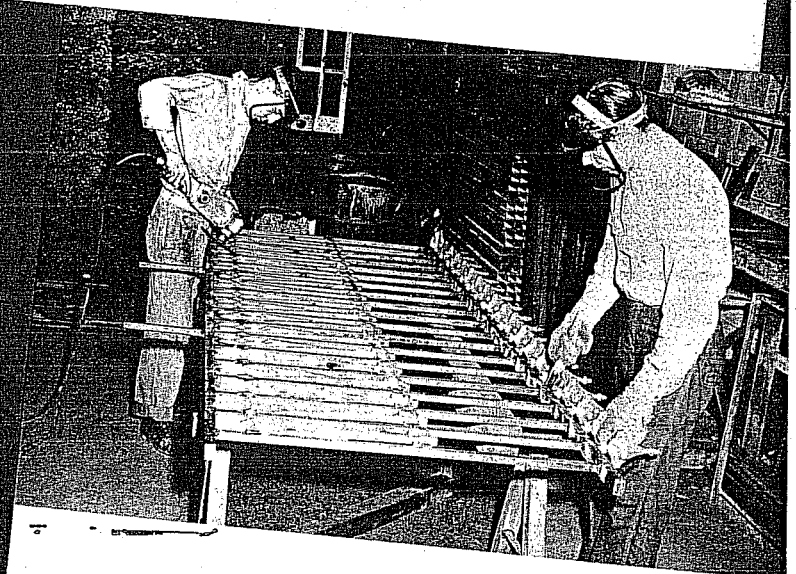
## MACHINE DEPARTMENT

Special emphasis is placed on quality control in all Kupferer Bros. operations. In illustration above, general superintendent checks quality of work before releasing corner post for field installation.



## FINAL ASSEMBLY DEPARTMENT

Rail sections assembled here receive final, thorough inspection to assure Kupferer Bros. customers finest workmanship and products.



## FINISHING DEPARTMENT

Skilled technicians grind and hand brush each weld to be sure no imperfections are present. Attention to detail is a Kupferer Bros. trade mark.

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Balconies

Dogs  
Parades

Grills  
Lamp Posts

Parapets  
Porches

Specialties  
Stair Railings

Trellises